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CONFIGURATION AND USER MANUAL OF THE INDICATOR IDL 55 WEIGHBRIDGE/SCALE SOFTWARE

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27/04/2012	01	Update after certification: Change CRC in 2DAD.
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		- Addition of the PT6S3 protocol. (Refer to
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		- Addition of the "CanMK-4I4O gateway" and
		"CanMK-FB gateway". (Refer to "3.4.7. CAN
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		- Addition of the loading function. (Refer to "2.1.6. Start of
10/2010	00	a loading cycle: ()
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1. PRESENTATION

1.1. <u>The hardware</u>

1.1.1. Technical characteristics

Maximum number of scale divisions (legal for trade)	: 6000.
Sensitivity	: 0.5 μV.
Power supply of the load cell	: 5 V square wave.
Number of measurements / second, (fast)	: 60, (180).
Load impedance (analog load cells)	: > 45 ohms.

Zero visualized at 1/4 scale division.

Digital adjustment conversational by the front panel. DC power supply 12 V_{DC}. Power consumption: 20 VA max, according to the configuration. Internal clock and memory backed up by a battery. LCD screen 320 pixels by 240 pixels composed of the weight on 6 digits of 15 mm and of a complete operator guide. PC keyboard.

1.1.2. The peripherals

In standard version the IDL 55 indicator disposes of:

One serial link:COM1 : RS232. (Short distances link: 10 meters max.)

✤ A parallel interface:

LPT : For the printing through a parallel printer. (Short distance link: 3 meters max.)

An input for the analog load cells:

M1 : analog load cells(s) 6 wires. (Long distance link: 100 meters max.)



<u>Reminder:</u> Only one cable must be connected on M1. The parallel mounting of the load cells must be done separately in a junction box.

✤ A CAN bus interface:

MASTER CAN: Digital load cell(s), Terminals, Remote displays, CanMK gateways. (Long distance link: 1000 meters max.)

1.1.3. The options

One serial link:

- **COM2** : RS232, RS485, active or passive current loop, Ethernet. (Long distances link: the maximum length depends of the option board type)
- ✤ A USB memory stick reader "EXT. MEM.". It allows the saving of the calibration and the calibration parameters (Metrological parameters, operating parameters) as well as the application parameters.
- ✤ 2 types of printers are available:
- ARPEGE MASTER-K 80 columns listing printer.
- ARPEGE MASTER-K 40 columns band printing.
- ✤ 3 types of weight remote displays can be connected:
- RP 15 : 15 mm remote display.
- RP 75 : 75 mm remote display.
- RP 75 HL : 75 mm remote display with high luminosity.

✤ 1 or 2 VIGILE TERM or GARDIANE terminal(s).

- CanMK gateways:
- CanMK-4I4O : Optically isolated 4 inputs / 4 outputs. (0/10V or 4/20mA option)
- CanMK-FB : Field bus gateway. (PROFIBUS, DEVICENET, MODBUS TCP,...)

1.1.4. Displays and Indicator Lights

The IDL 55 indicator disposes of an LCD graphic display for the weight and for the operator guide that offers a great flexibility of the operating system to the operator.

The weight present on the scale is displayed in real time, with its states (Gross, Net, unit, center-of-zero, ...), in the upper part of the LCD display. The information's of the operator guide facilitating the indicator use, are displayed on the lower part of the LCD display.



Legend:

- 1 \Rightarrow Application part. (Menu, parameters, ...)
- 2 \Rightarrow Indicates the type of the displayed weight: Gross

(**B/G**) or Net. (**Net**)

- 3 \Rightarrow Indicates the actual weighing range: **W1** or **W2**.
- 4 \Rightarrow Weight on 6 digits of 15 mm height.
- $\,5 \Rightarrow$ Indicates if the displayed weight is stable ($\,$) or not

stable. (~)

- 6 \Rightarrow Indicates the weight unit: kg or t .

- 7 \Rightarrow Indicates a « center-of-zero » at a zero balance of 1/4 scale division. (+0+) or not ()
- 8 \Rightarrow Indicates that the data displayed is a DATA
- 9 ⇒ Metrological part. (Weight, Metrological indications, ...)
- 10 \Rightarrow Indicates if the displayed weight is a high resolution display () or not ().

1.1.5. The keyboard of the IDL 55

The IDLEE is equipped with a	standard computer keybear	allowing an easy and	fact uso
The IDE 33 is equipped with a	stanuaru computer keyboan	a anowing an easy and	i last use.

Кеу	Name	In the menus	In the seizure pages	In the seizures
	Enter / Validation	Access to the pointed function in the menu.	Validate a seizure / pass to the next seizure.	Validate the seized data.
ESC	Escape	Quit the menu / Return to the previous menu.	Quit the seizure page.	Quit the seizure.
(†	Up arrow	Go to the previous function.	Go to the previous seizure.	
¥	Down arrow	Go to the next function.	Go to the next seizure.	
-	Left arrow	In the " Weighing Menu ", pass to the previous tab.		Change the value of a multiple choice seizure data and move the cursor to the left in an alphanumeric seizure.
	Right arrow	In the " Weighing Menu ", pass to the next tab.		Change the value of a multiple choice seizure data and move the cursor to the right in an alphanumeric seizure.
Home	Home / Beginning of page	Go to the first function.	Go to the first data to be seized.	
End	End of page	Go to the last function.	Go to the last data to be seized.	
	Space			Change the value of a multiple choice seizure data.
Back Space	Back space			Erase the previous character of an alphanumeric seizure.
Insert	Insert			Insert a space in an alphanumeric seizure.
Delete	Delete			Delete completely the data of an alphanumeric seizure or reset the data of a numeric seizure.
Caps Lock	Capital letters lock	Pass from upper-case to lower-case	e letters and vice-	versa.
Tab	Tabulation	Only for the keyboard types " ar_S (Latin characters) to the extended o	A " and " fa_IR ", character mode (A	pass from the standard character mode vrabic characters) and vice-versa.
Scroll	Scroll Lock	In the "Weighing menu", remind temporarily the identification screen of the indicator.		

Kev	Name	In the menus	In the seizure	In the seizures
,			pages	
		In the "Weighing menu",		
		execute the weighing of a vehicle		
		in "input" (1 st weighing) or the		
F1	F1	automatic weigh in/weigh out,		
		this key has another		
		functionalities according to the		
		menu in progress.		
		In the "Weighing menu",		
		execute the weighing of a vehicle		
F2	F2	in "output" (2 nd weighing), this		
	12	key has another functionalities		
		according to the menu in		
		progress.		
		In the "Weighing menu",		
		execute the weighing of a vehicle		
F3	F3	with a programmable tare, this		
	15	key has another functionalities		
		according to the menu in		
		progress.		
		In the "Weighing menu",		
		execute a Gross/Tare/Net		
F4	F4	weighing, this key has another		
		functionalities according to the		
		menu in progress.		
	F5 (DSD)	In the "Weighing menu",		
		allows the access to the DSD		
F5		management menu. (Data		
		Storage Device), this key has		
		another functionalities according		
		to the menu in progress.		
		In the weighing menu,		
(FE)	50	access to the management /		
	FO	parameters menu, this key has		
		to the monu in progress		
		In the "Weighing menu" Start		
		a loading cycle. This key has also		
F7	F7	a loading cycle, this key has also		
		the menu in progress		
		In the "Weighing menu"		
		Reprinting of the latest weight		
F8	F8	ticket this key has another		
	10	functionalities according to the		
		menu in progress		
	F9	Implementation of the semi-autom	atic zero operatio	n, the semi-automatic zero operation
F9	(Zero)	cancels the tare operation.		,
	F10	Temporary reminder of the GROSS	weight when a ta	re operation is implemented.
F10	(Gross/Net)		5	· · ·
(F11)	F11	Tare of a mass present on the scale		
	(Tare)			
	E10	In the "Weighing menu",		
F12	(PT)	enter a tare value through the		
		keyboard		

Кеу	Name	In the menus In the seizure pages In the seizu		In the seizures
		In the "Weighing menu",		
Alt Gr + F9	AltGr + F9	Access to the session		
		management.		
Alt Gr + F10	AltGr + F10	In the "Weighing menu",		
		activates the high resolution		
		weight display during 5 seconds.		
Ait Gr + F11	AltGr + F11	In the "Weighing menu", load		
		the font character table for the		
		"ESC/P2 FARSI" printing		
		mode.		

Remarks:

- The Led «Scroll Lock» (On top at the right side of the keyboard) allows knowing in which character mode is the indicator :
 - ON \rightarrow Extended character. (Arabic character for the keyboards "ar_SA" et "fa_IR")
 - OFF \rightarrow character. (Latin character)
- The key "AltGr" is located to the right of the space bar key, on some keyboards, it is named "Alt".

1.1.6. Contrast adjustment of the display

The contrast adjustment of the display is performed using the trimmer on the rear panel: - \P +.

Remarks:

If the transition from one window to another one causes a modification of the contrast please repeat the contrast adjustment of the display.

In order to proceed adjustment reset, set the contrast adjustment trimmer to get a "blue" screen, then gradually increase the contrast by making several rounds on the trimmer until the correct contrast adjustment is reached. This adjustment requires to make several rounds on the trimmer.

1.2. The software

The IDL 55 indicator, equipped with its weighbridge software was conceived to offer the weighing functions on scales or weighbridges.

The weighbridge/scale software disposes of:

- 10 files,
- 2 digital references of 6 digits,
- 2 alphanumerical references of 16 characters,
- 2 computable numeric references of 8 digits,
- 4 weighing modes :
 - Manual tare,
 - Semi-automatic tare,
 - Tare file,
 - Weigh in / Weigh out system, (Input/Output)
- Standard or configurable ticket layout,
- Simple totals on the files 1, 2, 3 and 4.
- Crossed totals between the files 1, 2, 3 and 4.

The files:

File n° 1:

Name: 16 characters maximum. Size: 1000 records. Structure: - Call code on 6 digits. - Label on 21 characters.

File n° 2:

Name: 16 characters maximum. Size: 1000 records. Structure: - Call code on 3 digits. - Label on 21 characters.

File n° 3:

Name:	16	characters maximum.
Size:	10	00 records.
Structur	e:	- Call code on 3 digits.
		- Label on 21 characters

File n° 4:

Name:	16	characters maximum.
Size:	10	00 records.
Structur	e:	- Call code on 3 digits.
		- Label on 21 characters

File n° 5:

Name: 16 characters maximum. Size: 1000 records. Structure: - Call code on 3 digits. - Label on 21 characters.

Fixed tares file:

Size: 1000 records.

- Structure: Reference on 10 characters.
 - Tare value on 6 digits.
 - Badge code on 5 digits.
 - Value of the GVWR on 5 digits.
 - Code of file n°1 on 6 digits.
 - Code of file n°2 on 3 digits.
 - Code of file n°3 on 3 digits.
 - Code of file n°4 on 3 digits.
 - Code of file n°5 on 3 digits.

- Value of the simple data n°1 on 6 digits.

- Value of the simple data n°2 on 6 digits.

DSD file:

Size: 16 300 weights.

- Structure: DSD N° on 6 digits.
 - Date on 6 digits.
 - Time on 4 digits.
 - Vehicle number on 10 characters.
 - Code of file 1 on 6 digits.
 - Code of file 2 on 3 digits.
 - Code of file 3 on 3 digits.
 - Code of file 4 on 3 digits.
 - Value of the simple data n°1.
 - Gross on 5 digits.
 - Tare on 5 digits.
 - Net on 5 digits.
 - Status of the weight on 1 digit.
 - Code of the operator file on 2 digits.

Overload file:

This file allows the traceability of the last fifty overloads that occurred on the load receptor.

- Size: 50 records.
- Structure: Date on 6 digits.
 - Time on 6 digits.
 - Value of the overload.

Operator file:

This file is used for the sessions management. Size: 10 records.

- Structure: Call code on 2 digits.
 - Operator name on 16 characters.
 - Utilization rights on 1 digit. (Operator
 - or Administrator)
 - Connection code on 4 characters.

File of the input weights (vehicles in and not out yet):

This file is enabled in case the weigh in / weigh out system is selected.

Size: 300 records.



Once the indicator starts up, the following window will be displayed:



Legend:

- 1	\Rightarrow Weight display zone.	- 3	\Rightarrow Actual time.
- 2	\Rightarrow The various parts of the "Weighing	- 4	\Rightarrow Actual date.
	menu".	- 5	\Rightarrow DSD number for the next weighing.
است	Additional information can be displayed		CD wound on of the fourth counting out that

<u>Remark:</u> Additional information can be displayed near the DSD number of the forthcoming weight.

The "Weighing menu" is composed of three windows, to pass from one window to the other, you must press on the keys () and/or ():

- \succ The window " \clubsuit : Weighing functions".
- > The window " : *List of the input* weights".
- > The window " 🕮 : Fast access to the files".



In this first window, you have the list of the usable weighing functions. You may start them either by pressing on the appropriate key (from F1 to F8) either by pressing on the enter key once the required function is pointed. To point the required function, you must use the up arrow and down arrow keys.

<u>Remark:</u> This list is "dynamic", according to the configuration of the application, it is possible that some functions will not be available.

2.1.1. Weigh in (Input weighing):

the weight is memorized and printed.

To execute an input weighing, you must press on the key $\begin{bmatrix} 1 \\ -1 \end{bmatrix}$. Enter the vehicle number present on the weighbridge as well as the validated data. After the weight stability,

Remarks:

- If the entered vehicle number corresponds to a vehicle already in but not yet out, and also if the record file of the input weights is full, a « Pop-up » window will signal it in an error message.
- Function available according to the configuration. (See 3.4.2.)

2.1.2. Weigh out (Output weighing):

To execute an output weighing, you must press on the key $\begin{bmatrix} F^2 \\ F^2 \end{bmatrix}$

Enter the vehicle number present on the weighbridge as well as the validated data. After the weight stability, the weight is memorized and printed.

Remarks:

- If the entered vehicle number corresponds to a vehicle already out but not yet in, a « Pop-up » window will signal it in an error message.
- Function available according to the configuration. (See 3.4.2.)

2.1.3. Auto. weigh in/weigh out :

To execute an automatic weigh in/weight out, you must press on the key . Enter the vehicle number present on the weighbridge as well as the validated data. If the weigh in has already been done for this vehicle the indicator will do the weigh out otherwise it will be do the weigh in.

After the weight stability, the weight is memorized and printed.

Remarks:

- If the record file of the input weights is full, a « Pop-up » window will signal it in an error message.
- Function available according to the configuration. (See 3.4.2.)

2.1.4. Weighing with the tare file:

To execute a weighing with the tare file, you must press on the key $\overset{13}{\bigsqcup}$. Enter the vehicle number present on the weighbridge as well as the validated d

Enter the vehicle number present on the weighbridge as well as the validated data. After the weight stability, the weight is printed.

<u>Remark:</u> If the entered vehicle number does not exist in the tare file, a « Pop-up » window will signal it in an error message, in case that the validated vehicle number is empty (only spaces) you will access directly to the fixed tares file.

2.1.5. Gross/Tare/Net weighing:

To execute a Gross/Tare/Net weighing, you must:

- Position the vehicle on the weighbridge.
- Execute a tare weighing, either automatic (key —) or manual by seizing its value. (key
- Press on the key ⁴, enter the vehicle number present on the weighbridge as well as the validated data.
- After the weight stability, the weight is printed.

2.1.6. Start of a loading cycle:

If the parameter "**Type**" of the "**CanMK-4140** gateway" is greater than "2", it will be possible to start automatic loading cycles with two dosing speeds and a Gross or Net set value.

For this you must:

- Park the vehicle on the weighbridge.
- Press on the key^[F7], A seizure "Pop-up" window will be displayed, choose the required loading mode and validate. There are four possible loading modes:
- Loading with a tare weighing. This mode operates in the weigh in / weigh out mode, the loading is started between the two weighing. It allows, according to the parameters, printing and/or seizing the data before and after the loading cycle.
- Loading with an automatic tare weighing. This mode operates in the Gross/Tare/Net weighing, the loading is started after an automatic tare operation. It allows, according to the parameters, printing and seizing the data before the loading cycle.

Loading with the tare file.

This mode operates in the weighing with a tare file mode, the loading is started with the tare value stored in the tare file and the GVWR value is tested. It allows, according to the parameters, printing and/or seizing the data before the loading cycle.

Loading with a manual tare. (PT) This mode operates in the Gross/Tare/Net y

This mode operates in the Gross/Tare/Net weighing, it allows, according to the parameters, printing and seizing the data before the loading cycle.

- Seize the vehicle number present on the weighbridge as well as the validated data.
- Then you will get the screen with the set values to be filled. You must enter the value of the set value, the value to be loaded in low speed (LS) and the feed error value (FE). If the parameter "Operation of the 41/40 option board" is equal to "2", you must also define if the loading cycle will be executed in gross or net weight.

Remarks:

- The set value cannot be greater than the maximum range of the scale, the Low Speed (LS) cannot be greater than the set value and the Feed Error (FE) cannot be greater than the set value. In case of a wrong seizure of one of these values, the maximum authorized will be forced.
- If the screen for the set value is displayed again after the validation of the latest data, this means that the sum of the Net set value and of the tare value is greater than the maximum range of the scale.

The following loading page will be displayed.



Legend:

- 1 \Rightarrow Loading type in progress.
- 2 \Rightarrow Bar graph zone.
- $3 \Rightarrow$ Bar graph indicating the percentage of the accomplished loading. (0% in the example)
- 4 \Rightarrow The value of the set value previously seized.
- 5 $\Rightarrow\,$ The value of the Low Speed (LS) previously seized.
- 6 \Rightarrow The value of the Feed Error (FE) previously seized.
- 7 \Rightarrow Actual stage of the loading.
- 8 \Rightarrow function key(s) usable at the actual stage of the loading.

- Once the loading is accomplished and after obtaining the weight stability, the weight will be printed. In case of a loading with the tare weighing, you must seize the validated data then the weight will be printed.

The possible stages of the loading:

Stage	Designation	Possible action
WAITING AUTHORIZATION (E2)	The loading is ready to be started, The indicator is waiting for the dosing authorization.	$\begin{array}{c} 2 \\ \hline \end{array} \Rightarrow \text{Dosing authorization.} \\ \hline \end{array} \\ \hline \end{array} \Rightarrow \text{Suspension of the loading.} \\ \hline \\ \text{Input I2} \\ \hline \Rightarrow \text{Dosing authorization.} \\ \hline \\ \text{Input I3} \\ \hline \Rightarrow \text{Suspension of the loading.} \\ \end{array}$
HS IN PROGRESS	The loading is being done under high speed.	
LS IN PROGRESS	The loading is being done under low speed.	
FE IN PROGRESS	The loading is finished, the final drainage of the product is in progress. (Feed error)	
WAITING FOR STABILITY	The final drainage of the product is finished, the indicator waits for the weight stability.	
SUSPENDED !	The loading cycle is suspended.	$ \begin{array}{c} \hline \texttt{F1} \\ \Rightarrow \text{ Resume the loading cycle.} \\ \hline \texttt{F2} \\ \Rightarrow \text{ Cancel the loading cycle.} \\ \hline \texttt{Input I1} \\ \Rightarrow \text{ Resume the loading cycle.} \\ \hline \texttt{Input I4} \\ \Rightarrow \text{ Cancel the loading cycle.} \\ \end{array} $

2.1.7. DSD management:

Press on the key in the "Weighing menu" to access to this function, you will get the following screen:



Legend:

- 1 \Rightarrow Search for a weighing in the DSD file function. (Function actually pointed)
- 2 \Rightarrow Printing of a DSD file from date to date function.
- 3 \Rightarrow Saving of the DSD file on a computer from date to date function.
- 4 \Rightarrow Saving of the DSD file on a memory card from date to date function.
- 5 \Rightarrow Quit this menu and return to the weighing menu.

You may access to the required function by pressing on the enter key once this function is pointed. To point it, you must use the up arrow and left arrow keys.

2.1.7.1. Search for a weight in the DSD file

Once this function is validated, the following screen will be displayed. (If there are no weights in the DSD file, this function has not effect.)



Legend:

- $1 \Rightarrow$ DSD number of the displayed weight.
- 2 \Rightarrow Code of the operator who made the weighing. (Displayed only if the session management is enabled, refer to 2.5.)
- $3 \Rightarrow$ Identifier. (By default: "Vehicle No")
- 4 \Rightarrow Input/Output identifier label of the displayed weight.
- 5 \Rightarrow Gross weight of the displayed weight.
- 6 ⇒ Tare type, according to the type, you may have
 "Tare" for a classic tare or "PT" for a manual tare.
- 7 \Rightarrow Tare value of the displayed weight.
- 8 \Rightarrow Net weight of the displayed weight.
- 9 \Rightarrow Date of the displayed weight.
- 10 \Rightarrow Time of the displayed weight.
- 11 ⇒ State of the displayed weight, according to the state you may have the message "Cancelled" or not.
- 12 \Rightarrow Name of the file N°1, by default: "Customer".

- 13 \Rightarrow Code of the file N°1 of the displayed weight on 6 digits.
- 14 \Rightarrow Name of the file N°2, by default: "**Product**".
- 15 \Rightarrow Code of the file N°2 of the displayed weight on 3 digits.
- 16 \Rightarrow Name of the file N°3, by default: "Site".
- 17 \Rightarrow Code of the file N°3 of the displayed weight on 3 digits.
- 18 \Rightarrow Name of the file N°4, by default: "Transporter".
- 19 \Rightarrow Code of the file N°4 of the displayed weight on 3 digits.
- 20 \Rightarrow Name of the simple data N°1, by default: "Ref. No 1".
- 21 \Rightarrow Value of the simple data N°1 of the displayed weight on 6 digits and a decimal point.
- 22 \Rightarrow Seizure zone of the DSD number of a weight to be displayed.

Use of the keyboard:

- The keys 🛄 and 🔲 allow the access to the next weight.
- The keys 🛄 and 🛄 allow the access to the previous weight.
- The key allows to access to the tenth next weight. (Within the DSD file limits)
- The key allows to access to the tenth previous weight. (Within the DSD file limits)
- The key allows to access to the modification of the none-metrological information of the weight.
- The key allows cancelling or enabling the weight according to its state. A cancelled weight will not be taken into account during the totals, however but it will not be deleted from the DSD.
- The key allows quitting and returning to the DSD management menu.

2.1.7.2. Printing the DSD file from date to date

Once this function is validated a seizure "Pop-up" window will be displayed. Choose the begin date of the printing and validate, then choose the end date of the printing and validate.

The printing is launched. A "Pop-up" window will be displayed during this operation then you will return to the DSD management menu.



For each weighing of the DSD file, you will get the following information: DSD number, the operator code (code at 99 if the session management is not used), date of the weighing, time of the weighing, identification label, code of the file N°1 of the weight, code of the file N°2 of the weight, code of the file N°3 of the weight, code of the file N°4 of the weight, value of the simple data N°1 of the weight, Gross weight of the weight, tare type and tare values of the weight, Net weight of the weight, Status of the weight.

2.1.7.3. <u>Saving of the DSD file on a computer from date to date.</u>

For this you must: (Example of a transfer on COM1 of the indicator and the computer)

- Connect the PC (on Com1) with the IDL (on Com1).
- Launch the Hyper terminal software. (Access path of the hyperterm.exe: "C:\Program

Files\Accessories\HyperTerminal\HYPERTRM.EXE")

- Give a name to the connection and validate (TERMINAL.IDL).
- Then in the header "Connect using" you must validate "Direct to Com1".
- Then, configure the connection at 9600 Bauds, 8 bits, no parity, one stop, and no flow control.

- Always under HyperTerminal, you must go to "Transfer" then in "Capture the text", define the name of the record file and validate with "Start".

The PC is now ready to communicate with the indicator. You may validate the saving of the DSD file function. Once this function is validated a seizure "Pop-up" window will appear, choose the communication port to be used for the saving and validate.

A seizure "Pop-up" window will be displayed. Choose the begin date of the saving and validate, then choose an end date for the saving and validate.

The saving is launched. A "Pop-up" window with a bar graph will be displayed during this operation. Once the saving is finished, a "Pop-up" window will be displayed and you will return to the DSD management menu.

Once the transfer is finished, you must close the capture. For this, on your PC, go to "Transfer" then to "Capture the text" and "Stop".

<u>Remark:</u> The file transferred is a text file with separators by tabulation (.TXT), it may be directly exploited by a spreadsheet. (Ex: EXCEL), pay attention to the exportation mode of the selected data. (Refer to "*3.4.6. COM1/COM2/LPT peripherals*")

2.1.7.4. Saving of the DSD file on a memory card from date to date.

Once this function is validated, a "Pop-up" confirmation window will be displayed, choose if yes or no you want to execute the saving then validate. (By default, the choice is no)

A seizure "Pop-up" window will be displayed. Choose the begin date of the saving and validate, then choose an end date for the saving and validate.

If already a "FIC_PES_.TXT" file exists on the memory card, a "Pop-up" confirmation window will be displayed, choose if yes or no you want to erase this file then validate. (By default the choice is no)

The saving is launched. A "Pop-up" window with a bar graph will be displayed during this operation.

Once the saving is finished, a "Pop-up" window will be displayed and you will return to the DSD management menu.

<u>Remark:</u> The file transferred is a text file with separators by tabulation "FIC_PES_.TXT", it may be directly exploited by a spreadsheet (Ex: EXCEL), pay attention to the exportation mode of the selected data. (Refer to "*3.4.6. COM1/COM2/LPT peripherals*")

2.1.7.5. Quit the menu and return to the Weighing Menu.

Once this function is validated, or when you press on the key (1), you will return to the "Weighing menu".

2.1.8. <u>Re-printing of the latest weighing ticket:</u>

To re-print the latest weighing ticket, you must press on the key And the ticket of the latest weighing done will be re-printed.

2.1.9. Access to the management menu:

To access to the "Management menu", you must press on the key ^[6]. The following seizure "Pop-up" will be displayed.



Enter the key code "7806" and the following "Management menu" will be displayed.



Refer to paragraph "3. MANAGEMENT MENU" For the details of the operation of this menu.

2.2. **<u>it</u>** : List of the input weights



Legend:

- 1 \Rightarrow List of the input weights.
- 2 \Rightarrow The previous window.
- 3 \Rightarrow The window in progress.
- 4 \Rightarrow The next window.
- 5 \Rightarrow Actually pointed input weight.
- 6 \Rightarrow Seizure zone of the input weighing identifier.

In this second window you have the list of the executed input weights. You may start an output weighing by pressing on the enter key once the required input weight is pointed. To point the required input weight, you must use the up arrow and left arrow keys or you must seize the identifier of the required input weight.



Legend:

- 1 \Rightarrow Available files in fast access.
- 4 \Rightarrow The window in progress.
- 5 \Rightarrow Fast access to the actually pointed file.
- 3 \Rightarrow The previous window.

- 2 \Rightarrow The next window.

In this third window you have the list of the fast access of the available files. You may access to the file by pressing on the enter key once the fast access to the required file is pointed. To point a fast access to a required file you must use the up arrow and left arrow keys. Remarks:

- This is a "dynamic" list, according to the configuration of the application, it is possible that some files accesses will not be available.
- Once the fast access to the required file is validated, a "Pop-up" window requiring a key code will be displayed. The key code "2110" allows a full access to the file, if you enter a wrong key code, only the visualization of the file will be authorized.

2.4. <u>Seizure of the files and the simple data in weighing mode</u>

2.4.1. Seizure operations

Once the weighing is launched, one of these two, or both, "Pop-up" windows will be displayed:



The weighing type is underlined in the "Pop-up", Enter the vehicle code or the tare file code.



Enter the tare value. (PT)

Once the chosen code is validated, the system asks for the seizure of the validated files and simple data and the following window will be displayed:



Legend:

- $1 \Rightarrow$ Type of the weighing in progress.
- 2 \Rightarrow Identifier label of the displayed weight.
- 3 ⇒ Tare type, according to the type you will have
 "T" for a classic tare or "PT" for a manual tare.
- 4 \Rightarrow Tare value of the weight in progress.
- 5 \Rightarrow List of the data to be seized.

- 6 \Rightarrow Pointer, in this example, it points the first data to be seized. (Seizure of the file N°1)
- 7 \Rightarrow Data seizure "Pop-up" window. (Seizure of the file N°1)
- 8 \Rightarrow Cursor indicating the position inside the list of data to be seized.
- * \Rightarrow Filed displayed only if the tare value is different from zero.

Once the various validated data are seized, the cursor points the general validation of the data as indicated below, so it is possible to move inside the list of the seized data in order to modify them.



Legend:

- 1 \Rightarrow List of the data to be seized.
- 2 \Rightarrow Cursor pointing the general validation of the seized data.

Use of the keyboard:

- The key ullet allows accessing to the seizure of the pointed line. (Validates the weight and the data set if the pointed line was the line of the general validation of the seized data)
- allows accessing to the previous line in the list of the data to be seized. The key
- allows accessing to the previous line in the list of the data to be seized. The key
- allows accessing to the first line in the list of the data to be seized. (Corresponds to the first The key data to be seized)
- $^{
 m J}$ allows accessing to the last line in the list of the data to be seized. (Corresponds to the The key general validation of the seized data)
- allows cancelling the weighing and returning to the weighing menu. The key

2.4.2. Seizure of a file data

During the seizure of a file data you will have to fill the following seizure "Pop-up" window.



Legend:

 \Rightarrow Name of the file concerned by the seizure in - 3 \Rightarrow File label. - 1 progress.

- 4 \Rightarrow Pointer indicating the seizure in progress.

- 2 \Rightarrow File code.

Use of the keyboard:

- The key ¹ allows validating the seizure code, if the code is void, then you may enter a different label than the one set by default ("Miscellaneous") and then press again on this key to go to the next data.
- allow passing from the code to the label if this was authorized. The keys
- allows the re-initializing the seizure in progress. The key

- The key, during the code seizure, allows a fast access to the file. (See below)
- The key 📖 allows cancelling the weighing and returning to the weighing menu.

The files are seized by their codes due to the numeric pad. As soon as you type an existing code, the label is updated.

It is also possible to seize the files due to the label (only if the label exists), for this you must type the first letter of the label in the code seizure and you will access to the file as indicated here below.



Legend:

- 1 \Rightarrow Type of the weighing in progress.
- 2 \Rightarrow Name of the file concerned by the seizure in progress.
- 3 \Rightarrow Header of the file.
- 4 \Rightarrow Lines of the file.
- 5 \Rightarrow Cursor indicating the position inside the file.
- 6 \Rightarrow Pointer, in this example it points the first line for which the label starts by the seizure letter.
- 7 ⇒ Seizure zone of the label to be searched. (With the tabulated letter to pass in this searching mode)
- <u>Remark:</u> The software makes a distinction between the upper-case and the lower-case letters, in the example above, if none of the labels starts with the lower-case letter "c" and if you seize "c" so the pointer will stay on the first line of the file.

Use of the keyboard:

- The key 🔲 allows selecting the pointed line and returning to the seizure "Pop-up" window.
- The key allows accessing to the previous line of the file.
- The key allows accessing to the next line of the file.
- The key allows accessing to the 8th previous line of the file.
- The key allows accessing to the 8th next line of the file.
- The key allows accessing to the first line of the file. (Display of the 8 first lines)
- The key allows accessing to the last line of the file. (Display of the 8 last lines)
- The key $\stackrel{[f4]}{=}$ allows changing the searching field in the file.
- The key allows quitting his searching mode and returning to the seizure "Pop-up" window.

The first line for which the label starts by the seized letter is pointed, either you continue the seizure of the label until obtaining the required one or you move inside the file. Once the required line is found, you may select it and return to the seizure "Pop-up" window If the file memorization option is enabled, it is possible to create a new record. For this you must type and validate a none-existing code in the file, then seize its label and validate. If the creation took place properly, an audible « beep » is emitted. If on the contrary, the file memorization option is disabled, then the system remains waiting for the seizure of an existing code in the file.

<u>Remark:</u> If you use the code "0" for one of the files, the corresponding label is "**Miscellaneous**". It is possible to modify this label for a weight but it will not be saved in the file. This allows the printing of an occasional label that does not require a creation of a record.

2.4.3. Seizure of a simple data

During the seizure of a simple data, you must fill one of the following seizure "Pop-up" windows.



Legend:

- 1 \Rightarrow Name of the simple data concerned by the seizure in progress.
- 2 \Rightarrow Value of the simple data.

Use of the keyboard:

- The key 🛄 allows going to the next data.
- The key allows re-initializing the data in progress.
- The key cancelling the weighing and returning to the "Weighing menu".

2.5. Management of the operator session

In case where the operator file contains at least an operator declared as an operator type and an operator declared as an administrator type, the management of the session is enabled (For the management of the operator file refer to "*3.4.9. Operator file.*") and the icon ⁶/₄ followed by the operator's code having its session opened are displayed in the "Weighing menu".

To disable the session management you must erase the operator file or modify it in order to have only administrator type or only operator type operators.

If no session is opened, the operator code displayed in the "Weighing menu" will be replaced by dashes ($\frac{1}{2}$:--), then it will not be possible to execute any weighing.

To open a session, you must press on the keys and . The following seizure "Pop-up" will be displayed:



You must enter the operator code with which you want to open a new session (example "00") and then validate.

If the entered code exists in the file, the indicator will display the following seizure "Pop-up", if not it will display the previous "Pop-up".



Legend:

- 1 \Rightarrow Code seizure zone for the opening of a session.
- 2 \Rightarrow Operator code.

- 3 \Rightarrow Operator name.
- 4 \Rightarrow Operator type. (Administrator type shown in the example: (1)

Enter the code for the opening of an operator session and validate.

If the entered code is incorrect an error message will be displayed in a "Pop-up", if not you will return to the "Weighing Menu" where you will find the operator code who has opened the session: $\frac{4}{3}:00$. Then it will be allowed to execute the weighing and the operator code will be assigned to these weights.

To close a session you must press on the keys Art Gr and F9. A confirmation "Pop-up" will be displayed, Choose if yes or no you want to close the session in progress. (By default the choice is no) The shutdown of the session is then executed and you will return to the "Weighing menu" where the operator code is replaced by dashes:

2.6. Printing example of a standard ticket

Example of a ticket that does not contain any validated data:

1st line of the company name $\ \Rightarrow$	ARPEGE MASTER-K
2 nd line of the company name \Rightarrow	38 avenue des Freres Montgolfier
$3^{ m rd}$ line of the company name \Rightarrow	BP 186
$4^{ ext{th}}$ line of the company name \Rightarrow	69 686 CHASSIEU Cedex
Date/time of the first \Rightarrow weighing.	Date : 2008/12/19 Time : 10:01:52 Date : 2008/12/22 Time : 17:21:04 (=) Weighing number : 000025-I0 (=)
DSD number of the weighing $ \Rightarrow $	DSD Number : 000004
Input/Output identifier and	
its assigned label. \Rightarrow	Vehicle No :1234AA69
GROSS Weight. \Rightarrow	Gross : 15420 kg
TARE Value. \Rightarrow	Tare : 10060 kg
NET Weight. \Rightarrow	Net : 5360 kg
1 ^{sr} line of the end of ticket. \Rightarrow	Comments :
2^{nd} line of the end of ticket. \Rightarrow	Signature:

Date/time of the weighing.
Weighing number and type: I = Input weighing, IO = Input / Output weighing, TF = Tare file weighing, TM = Gross/Tare/Net weighing.

Example of a ticket that col	itanis an the validated	uutu.			-	
1 st line of the company name \Rightarrow	ARPEGE	: MAS	STER-1	К		
2^{nd} line of the company name \Rightarrow	38 avenue des Fi	reres Mo	ntgolfier			
3^{rd} line of the company name \Rightarrow	BP 186					
4 th line of the company name \Rightarrow	69 686 CHASSIEU	Cedex				
Data /time of the first	Data 2009/1	2/10 m+r	ma . 10.	01.52		
Date/time of the first \rightarrow	Date . 2000/1	2/19 III 2/22 mir	ne 10.	21.04		Data /time of the weighing
Code at name of the energting. \rightarrow	Operator	• 00	Administr	21.04	\leftarrow	Date/time of the weighing.
who made the weighing	Weighing number	• • ()00025-TO	acor	_	Weighing number and type: I =
DSD number of the weighing \rightarrow	DSD Number		000004		~	Input weighing, IO = Input /
Lagest (Output identifier and	202 Ramoor	•	00001			Output weighing, TF = Tare file
its assigned label	Vehicle No	· 1234A	469			weighing, TM = Gross/Tare/Net
Name of the file 1 with its \rightarrow	Customer	• • • • • • • • • • • • • • • • • • • •	MISCELLAN	TEOUS		weighing.
assigned code and label	Product	• 001	PRODUCT (_	Name of the file 2 with its
Name of the file 3 with its \rightarrow	Site	· 001	SITE (~	name of the me 2 with its
assigned code and label	Transporter	· 002	TRANSPORT	TER 000	_	Name of the file 4 with its
Name of the file 5 with its \rightarrow	Driver	: 004	DRIVER 00	00000	~	assigned code and label
assigned code and label.	Ref. No 1	:0054.1	5		_	Name of the simple data n°1 and
Name of the simple data n°2 \rightarrow	Ref. No 2	:479.87	4		~	its assigned data
and its assigned data.	Ref. No 3	:AAAAAA		Ą	<u>(</u>	Name of the simple data n°3 and
Name of the simple data n°4 \Rightarrow	Ref. No 4	:WWWWWW	wwwwwwwww	Ñ		its assigned data.
and its assigned data.						
GROSS Weight. ⇒	Gross	• 1	5420	kα		
	01000	• -		ng		
TARE Value. \Rightarrow	Tare	:]	L0060	kg		
NET Weight. \Rightarrow	Net	:	5360	kα		
U		-		2		
1 ^{sr} line of the end of ticket. \Rightarrow	Comments :					
2^{nd} line of the end of ticket. \Rightarrow	Signature:					
· · · · · · · · · · · · · · · · · · ·	-				_	

Example of a ticket that contains all the validated data:

<u>Remark:</u> In the 40 columns printing mode, the labels of the files are cut down to 16 characters.

3. MANAGEMENT MENU

To access the "**Management menu**" of the indicator, please refer to the paragraph *2.1.9.*, you will get the following menus:



You may access to the required function by pressing on the enter key once this function is pointed. To point the function, you must use the up arrow and down arrow keys and to return to the upper level, you must press on the escape key.

3.1. Weighing N° / Date / Time

To access to the 'weighing number / date format /date / time' parameters, you must validate the "WEIGHING N° / DATE / TIME" function in the "Management menu", and you will get the following parameters to be filled.

Weighing 1 Weighing nun	Number nber on 6 digits.	\Rightarrow 000001
Date form	at	\Rightarrow AAAAA/MM/JJ (ISO8601)
Choose the da	ate format:	
🗸 алала/	/MM/JJ (ISO 8601)	: Date with the format Year/Month/Day (ISO 8601 standard), this will give 2009/01/05 for the 5th of January 2009.
√ JJ/MM/	ЛААААА	: Date with the format Day/Month/Year, this will give 05/01/2009 for the 5th of January 2009.
Date		\Rightarrow 2009/01/05
Date on 8 dig	its with separators, enter the re	equired date for example for the 5th of January 2009 and with the
uate format s	elected above, you must enter	2, 0, 0, 9, 0, 1, 0, 5.
<u>Remark:</u>	There is no cursor during this s or when you enter more than a	eizure, the seizure is re-initialized when you press on the key

Time

 \Rightarrow 10:45:00

Time on 6 digits with separators, enter the required time for example for 10 h 45 min 00 s, you must enter 1, 0, 4, 5, 0, 0.

<u>Remark:</u> There is no cursor during this seizure, the seizure is re-initialized when you press on the key or when you enter more than 6 digits. The seizure of the seconds is not necessary because the clock update will be done with the seconds at a zero value.

By validating the latest data you will return to the "Management menu" and the update of the date and time will be executed.

By pressing on the key update of the "Management menu" without executing the update of the date and time.

3.2. Files management

To access to the files management, you must validate the "Files management" function in the "Management menu" then type the key code "2110", you will get the following menu:



Legend:

- 1 \Rightarrow Access to the file 1 management. ("Customer")
- 2 \Rightarrow Access to the file 2 management. ("**Product**")
- 3 \Rightarrow Access to the file 3 management. ("Site")
- 4 \Rightarrow Access to the file 4 management. ("**Transporter**")
- $5 \Rightarrow$ Access to the file 5 management. ("Driver")
- 6 \Rightarrow Access to the fixed tares file management.
- $7 \Rightarrow$ Access to the input weights file management.
- $8 \Rightarrow$ Return to the "Management menu".

In this menu, you have the list of the available files. You may access to the file by pressing on the enter key once the access to the required file management is pointed. To point the access to the required file management, you must use the up arrow and down arrow keys.

3.2.1. Management of the files 1 to 5 and of the fixed tares file



Legend:

3.2.1.1.

(Example with the file 1, name by default: "Customer")

- 1 \Rightarrow Name of the file management in progress. - 2 \Rightarrow List of the available functions.

In this menu, you have the list of the available functions. You launch the functions by pressing on the enter key once the function is pointed, to point it you must use the up arrow and down arrow keys.



(Example with the file 1, Name by default: "Customer")

Legend:

- 1 \Rightarrow Name of the file under edition.
- 2 \Rightarrow Header of the file.
- $3 \Rightarrow$ Pointer, in this example it points the first line of the file
- 4 \Rightarrow Lines of the file with its various fields.
- 5 \Rightarrow Seizure zone for the searching inside the file.
- $6 \Rightarrow$ List of the various available functions.
- $7 \Rightarrow$ Maximum number of possible records inside the file.
- 8 \Rightarrow Number of records actually in the file.
- $9 \Rightarrow$ Cursor indicating the position in the file.
- The code "0" with the label "Miscellaneous" is created by default in the files 1 to 5. This record is not modifiable in the file but the label may be changed during a weighing. This allows the printing of an occasional label that does not require a creation of a record.

To access to a record, you must type its code on 6 digits for the file 1, on 3 digits for the files 2 to 5, or on 10 characters for the fixed tares file. After validation, a seizure "Pop-up" window will be displayed allowing the seizure of the various fields corresponding to the entered code.

However it is possible to access to a record otherwise than by its code by changing the searching field inside the file, like this you may reach a record through any of its fields.

Use of the keyboard:

- U allows modifying the pointed line, a seizure "Pop-up" window will be displayed. The key
- allows accessing to the previous line of the file. The key
- ۲, allows accessing to the previous line of the file. The key
- The key allows accessing to the 8th previous line of the file.
- allows accessing to the 8th next line of the file. The key
- allows accessing to the first line of the file. (Display of the first 8 lines) The key
- The key allows accessing to the last line of the file. (Display of the last 8 lines)
- F1 allows printing the pointed line. The key 🖔
- allows creating a new line in the file. The key
- The key allows deleting the pointed line from the file.
- allows changing the searching filed in the file. The key
- allows sorting the content of the file according to the searching field in the file. The key
- allows quitting the edition mode and returning to the file management menu. The key

Printing of a line 3.2.1.1.1.

F1 Press on the key , the printing of the pointed line will be launched. A "Pop-up" window will be displayed during this operation.

3.2.1.1.2. Creation of a line:

F2 Press on the key and a file seizure "Pop-up" window appears unless if the file is full, in this case an error "Pop-up" window will be displayed.

Fill the various fields and once the latest one is validated, the line will be added to the file.

Use of the keyboard:

- U allows validating the seizure in progress and passing to the next seizure. The key
- and 🕌 allow passing from one filed to another. The keys
- allows re-initializing the seizure in progress. The kev
- $\stackrel{[]}{\cup}$ allows cancelling the creation in progress. The key

Example of a seizure "Pop-up" of the file 1: "Customer" (By default)



Legend:

- \Rightarrow Field 1: Code of the file. (By default, the code 2 \Rightarrow Field 2: Label of the file. (21 characters) corresponds to the next available code). - 3 \Rightarrow Pointer indicating the seizure in progress.
- The seizure "Pop-ups" of the files 1 to 5 is almost the same. Remark:

Example of a seizure "Pop-up" of the fixed tares file:



Legend:

- 1 \Rightarrow Field 1: Identifier of the vehicle. (10 characters) 7 \Rightarrow Field 7: Code of the file 3 to be assigned to the
- 2 \Rightarrow Field 2: Value of the fixed tare of the vehicle.
- 3 ⇒ Field 3: Badge code to be assigned to the vehicle.
- 4 ⇒ Field 4: Value of the GVWR of the vehicle.
 (Gross Vehicle Weight Rating)
- 5 \Rightarrow Field 5: Code of the file 1 to be assigned to the vehicle.
- 6 \Rightarrow Field 6: Code of the file 2 to be assigned to the vehicle.
- 7 \Rightarrow Field 7: Code of the file 3 to be assigned to the vehicle.
- 8 \Rightarrow Field 8: Code of the file 4 to be assigned to the vehicle.
- 9 \Rightarrow Field 9: Code of the file 5 to be assigned to the vehicle.
- 10 \Rightarrow Field 10: value of the simple data n°1 to be assigned to the vehicle.
- 11 \Rightarrow Field 11: value of the simple data n°2 to be assigned to the vehicle.
- 12 \Rightarrow Pointer indicating the seizure in progress.

3.2.1.1.3. <u>Deleting of a line</u>:

Press on the key and a confirmation "Pop-up" will be displayed, choose if yes or no you want to delete the pointed line. (By default the choice is No)

Then the deleting will be executed.

3.2.1.1.4. Choice of the searching field in the file:

Press on the key $\begin{bmatrix} F_4 \\ F_4 \end{bmatrix}$ and the seizure zone for the searching in the file passes to the next field.

3.2.1.1.5. Sorting of the file:

Press on the key and the content of the file will be sorted in an ascending order according to the searching field in progress.

3.2.1.1.6. Modification of the pointed line:

Press on the key \square and a file seizure "Pop-up" will appear with the information of the pointed line. Modify the various fields and once the latest field is validated, the line will be recorded in the file.

Use of the keyboard:

- The key \square allows validating the seizure in progress and passing to the next seizure.
- The keys and allow passing from one field to another.
- The key allows re-initializing the seizure in progress.
- The key allows cancelling the creation in progress.

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3.2.1.2. <u>File printing</u>

Launch the function " **File printing**". The file printing will be started. A "Pop-up" will be displayed during this operation.

Once the printing is finished, you will return to the file management.

Example of the printing of the file 1: "Customer" (By default)

	Cu	st	omer	:				
Dat	:e	: 20	09/01/0	5 Ti	me	:	15:4	6:38
	Code			N	ame			
0 0 0	000000 000001 000002	M C C	iscella: ustomer ustomer	neous 0000 0000	00000	000 000)001)002	

The first field corresponds to the "Code" of the customer and the second field corresponds to the "Name" of the customer.

Example of the printing of the file 1: "Product" (By default)

					_
	Pro	oduct			
Da	te :	2009/01/05	Time	: 15:49:34	_
	Code		Name		
 	000 001 002	Miscellane Product 00 Product 00	ous 0000000 0000000	00001	

The first field corresponds to the "Code" of the product and the second field corresponds to the "Name" of the product.

Example of the printing of the Fixed Tares file:

Fixed tares file
Date : 2009/01/05 Time : 15:56:06
Vehicle No Tare GVWR Badge Code F1 Code F2 Code F3 Code F4 Code F5 Ref. No 1 Ref. No 2
1234AA69 001250 kg 007800 kg 00000 000000 001 006 012 019 000001 000002

The first field corresponds to the "Vehicle No" of the fixed tare, the second field corresponds to the value of its "Tare", the third field corresponds to the value of its "GVWR", the fourth filed corresponds to the "Badge" code, the fifth filed corresponds to the call code of the "Customer" appointed, the sixth corresponds to the call code of the "Product" appointed, the seventh field corresponds to the call code of the "Site" appointed, the eighth field corresponds to the call code of the "Transporter" appointed, the ninth field corresponds to the call code of the "Driver" appointed, the tenth field corresponds to the value of the simple data n°1 "Ref. No 1" appointed, the eleventh field corresponds to the value of the simple data n°2 "Ref. No 2" appointed.

Lunch the function "**^園 Delete file**" and a confirmation "Pop-up" will be displayed, choose if yes or no you want to delete the file. (By default the choice is No)

Then the file deleting will be executed. A "Pop-up" will be displayed during this operation.

3.2.1.4. <u>Transfer of the file with a computer</u>

This function allows either sending the saved file from the indicator toward a computer ("^A Saving") or recuperating the file from the computer ("^A Uploading") to save it on the indicator.

These transfers may be done through one of the following ports: COM1, COM2 or USB. (Subject to their availability)

<u>Remark:</u> The transferred file is a text file with separators by tabulation (.TXT), it is directly exploited by a spreadsheet. (Ex: EXCEL), pay attention to the exportation mode of the selected data. (Refer to "*3.4.6. COM1/COM2/LPT peripherals*")

3.2.1.4.1. Saving of the file on a computer

For this you must proceed as indicated below. (Example of a transfer on the port COM1 of the indicator with COM1 of the computer)

Connect the computer (on Com1) with the IDL (on Com1) and start the Hyper terminal software. (Path of hyperterm.exe: "C:\ProgramFiles\Accessories\HyperTerminal\HYPERTRM.EXE")

Name the connection and validate (TERMINAL.IDL)

Then in the header "Connect using" you must validate "Send to Com1" then configure the connection in 9600 Bauds, no parity, one stop bit, and no flow control.

Always under HyperTerminal, you must go to "Transfer" then "Capture the text", define the name of the file to be saved and validate with "Start".

The PC is now ready to communicate with the indicator. Launch the function "" Transfer with computer".

Once this function is validated, a seizure "Pop-up" window will be displayed, choose the communication port to be used for the transfer and validate.

A transfer confirmation "Pop-up" window will be displayed in which you may choose to cancel the transfer, execute the saving of the file or execute a file recuperation, choose the execution of a file saving and validate.

The saving is started. A "Pop-up" window with a bar graph will be displayed during the operation. Once the saving is finished, a "Pop-up" window will be displayed and you will return to the file management. Once the transfer is finished, you must close the capture. For this you must go to "Transfer" then "Capture the text" and "Stop".

3.2.1.4.2. <u>Recuperation of a file through a computer.</u>

For this you must proceed as indicated below. (Example of a transfer on the port COM1 of the indicator with COM1 of the computer)

Connect the computer (on Com1) with the IDL (on Com1) and start the Hyper terminal software. (Path of hyperterm.exe: "C:\ProgramFiles\Accessories\HyperTerminal\HYPERTRM.EXE")

Name the connection and validate (TERMINAL.IDL)

Then in the header "Connect using" you must validate "Send to Com1" then configure the connection in 9600 Bauds, no parity, one stop bit, and no flow control.

The PC is now ready to communicate with the indicator. Launch the function "⁴ **Transfer with computer**". Once this function is validated, a seizure "Pop-up" window will be displayed, choose the communication port to be used for the transfer and validate.

A transfer confirmation "Pop-up" window will be displayed in which you may choose to cancel the transfer, execute the saving of the file or execute a file recuperation, choose the execution of a file recuperation and validate.

A "Pop-up" window indicates that the indicator is waiting for the file recuperation.

Under HyperTerminal, you must go to "Transfer" then "Send the text file", define the text to be loaded and validate with "Open".

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The following "Pop-up" window indicated that the indicator is executing a file recuperation.



Legend:

- 1 \Rightarrow Number of records received.
- 2 \Rightarrow Number of records added to the file.

Once the recuperation is finished a "Pop-up" window will be displayed and you will return to the file management.

3.2.1.5. <u>Transfer of a file with the memory extension (USB memory stick)</u>

<u>Remark:</u> The transferred file is a text file with separators by tabulation "FILE__xx.TXT" (The "xx" correspond to the file number) or "TARE____.TXT", it is directly exploited by a spreadsheet. (Ex: EXCEL), pay attention to the exportation mode of the selected data. (Refer to "*3.4.6. COM1/COM2/LPT peripherals*")

3.2.1.5.1. Saving of the file on the memory extension

For this you must proceed as indicated below.

Get sure that the memory extension is connected properly.

Launch the function "" Transfer with memory stick".

Once this function is validated, a transfer confirmation "Pop-up" window will be displayed in which you may choose if you want to cancel the transfer, execute the saving of a file or execute a file recuperation, choose the execution of the file saving and validate.

The saving is started. A "Pop-up" window with a bar graph will be displayed during the operation.

Once the saving is finished, a "Pop-up" window will be displayed and you will return to the file management.

3.2.1.5.2. <u>Recuperation of a file through the memory extension</u>

For this you must proceed as indicated below.

Get sure that the memory extension is connected properly.

Launch the function "" Transfer with memory stick ".

Once this function is validated, a transfer confirmation "Pop-up" window will be displayed in which you may choose if you want to cancel the transfer, execute the saving of a file or execute a file recuperation, choose the execution of the file recuperation and validate.

A "Pop-up" window indicates for a few seconds that the indicator is waiting for the file recuperation then the following "Pop-up" window indicates that the indicator is recuperating the file.



Legend:

- 1 \Rightarrow Number of records received.
- 2 \Rightarrow Number of records added to the file.

Once the recuperation is finished a "Pop-up" window will be displayed and you will return to the file management.

3.2.1.6. <u>Return to the "Files management"</u>

Lunch the function "+ Exit" or press on the key and you will return to the "Files management" menu.

3.2.2. File management of the input weights



Legend:

3.2.2.1.

- 1 \Rightarrow Name of the file under management.
- 2 \Rightarrow List of the available functions.

You have the list of the available functions in this menu. You may start a function by pressing on the enter key once this function is pointed. To point a function you must use the Up arrow and Down arrow keys.



Legend:

- 1 \Rightarrow Name of the file under edition.
- 2 \Rightarrow Header of the file.
- \Rightarrow Pointer, in this example it points the first line - 3 of the file.
- 4 \Rightarrow Lines of the file with its various fields.
- 5 \Rightarrow Seizure zone for the searching inside the file.
- 6 \Rightarrow List of the various available functions.
- 7 \Rightarrow Maximum number of records possible in the file.
- 8 \Rightarrow Actual number of records in the file.
- 9 \Rightarrow Cursor indicating the position in the file.

To access to a record, you must type its code on 10 characters. After validation, the pointer will be positioned directly on the line corresponding to the typed code.

Use of the keyboard:

- The key allows accessing to the previous line of the file.
- The key allows accessing to the next line of the file.
- The key allows accessing to the 8th previous line of the file.
- The key allows accessing to the 8th next line of the file.
- The key allows accessing to the first line of the file. (Display of the 8 first lines)
- The key allows accessing to the last line of the file. (Display of the 8 last lines)
- The key allows printing the pointed line.
- The key \square^{3} allows deleting the pointed line from the file.
- The key allows quitting the edition mode and returning to the file management menu.

3.2.2.1.1. <u>Printing of a line</u>:

Press on the key \square , the printing of the pointed line will be launched. A "Pop-up" window will be displayed during the operation.

3.2.2.1.2. Line deleting



Press on the key and a confirmation "Pop-up" window will be displayed, choose if yes or no you want to delete the pointed line. (By default the choice is no) Then the line deleting will be executed.

3.2.2.2. File printing

Launch the function "File printing". The file printing will be started. A "Pop-up" window will be displayed during this operation.

Once the printing is finished, you will return to the file management menu.

Example of a printing:

jnts ille
Time : 17:33:06
Input Time
3018 kg 10:30:02

<u>Remark:</u> In the 40 columns printing mode, the file label is cut down to 20 characters.

The first field corresponds to the "Vehicle No" of the fixed tare, the second filed corresponds to the value of the "Input" weight, the third field corresponds to the "Date" of the weight, the fourth filed corresponds to the "Time" of the weight.
3.2.2.3. File deleting

Launch the function "Delete file" and a confirmation "Pop-up" window will be displayed, choose if yes or no you want to delete the file. (By default the choice is no)

The file deleting will be executed. A "Pop-up" window will be displayed during this operation.

3.2.2.4. File saving on a computer

This function allows sending the recorded file from the indicator toward a computer.

These transfers may be done through the following ports: COM1, COM2 or USB. (Subject to their availability) Remark: The transferred file is a text file with separators by tabulation (.TXT), it is directly exploited by a

The transferred file is a text file with separators by tabulation (.TXT), it is directly exploited by a spreadsheet. (Ex: EXCEL), Pay attention to the exportation mode of the selected data. (Refer to "3.4.6. COM1/COM2/LPT peripherals")

For this you must proceed as indicated below. (Example of a transfer on the port COM1 of the indicator with COM1 of the computer)

Connect the computer (on Com1) with the IDL (on Com1) and start the Hyper terminal software. (Path of hyperterm.exe: "C:\ProgramFiles\Accessories\HyperTerminal\HYPERTRM.EXE")

Name the connection and validate (TERMINAL.IDL)

Then in the header "Connect using" you must validate "Send to Com1" then configure the connection in 9600 Bauds, no parity, one stop bit, and no flow control.

Always under HyperTerminal, you must go to "Transfer" then "Capture the text", define the name of the file to be saved and validate with "Start".

The PC is now ready to communicate with the indicator. Launch the function " **Save on PC**". Once this function is validated, a seizure "Pop-up" window will be displayed, choose the communication port to be used for the transfer and validate.

A confirmation "Pop-up" window will be displayed, choose if yes or no you want to execute the saving. (By default the choice is no).

The saving is launched. A "Pop-up" window with a bar graph will be displayed during the operation. Once the saving is finished, a "Pop-up" window will be displayed and you will return to the file management menu.

Once the transfer is finished, you must close the capture. For this you must go to "Transfer" then "Capture the text" and "Stop".

3.2.2.5. File transfer with a memory extension (USB memory stick)

This function allows sending the recorded file from the indicator toward the memory extension.

<u>Remark:</u> The transferred file is a text file with separators by tabulation "INPUT___.TXT", it is directly exploited by a spreadsheet. (Ex: EXCEL), pay attention to the exportation mode of the selected data. (Refer to "*3.4.6. COM1/COM2/LPT peripherals*")

For this you must proceed as indicated below.

Get sure that the memory extension is connected properly.

Launch the function "* Save file on memory stick".

Once this function is validated, a confirmation "Pop-up" window will be displayed, choose if yes or no you want to execute the saving. (By default the choice is no).

The saving is started. A "Pop-up" window with a bar graph will be displayed during the operation. Once the saving is finished, a "Pop-up" window will be displayed and you will return to the file management menu.

3.2.2.6. Return to the "Files Management" menu

Launch the function "+" Exit" or press on the key and you will return to the "Files management" menu.

3.3. <u>Totals</u>

To access to the totals of the files, you must validate the function "Totals" in the "Management menu" and you will get the following menu:



Legend:

- 1 \Rightarrow Access to the totals of the file 1. ("Customer")
- 2 \Rightarrow Access to the totals of the file 2. ("**Product**")
- 3 \Rightarrow Access to the totals of the file 3. ("Site")
- 4 \Rightarrow Access to the totals of the file 4. ("**Transporter**")
- 5 \Rightarrow Return to the "Management menu".

In this menu, you have the list of the totals of the available files. You may access to the totals by pressing on the enter key once the access the totals of the required file is pointed. To point the access to the totals of the required file, you must use the up arrow and down arrow keys.

Remarks:

- The totals are only executed on the last 16 300 weights.
- If the totals require a lot of memory resources, they will be executed in several blocks.

Launch the totals of the required file (example: totals on the file 1 " Customer"), you will get the totals parameters to be filled as indicated below.



(Example with the file 1, name by default: "Customer")

Legend:

- 1 \Rightarrow Name of the totals file.
- 2 \Rightarrow Beginning date of the totals.
- 3 \Rightarrow End date of the totals.
- 4 \Rightarrow Pointer of the data under seizure.
- 5 \Rightarrow Code of the file with which you totalize.
- 6 \Rightarrow File for the crossed totals.
- 7 \Rightarrow Type of the totals.

Beginning date

\Rightarrow 2009/01/06

Enter the beginning date of the totals on 8 digits with separators, for the 1st of January 2009 and for the selected date format above, you must enter 2, 0, 0, 9, 0, 1, 0, 1.

End date

\Rightarrow 2009/01/06

Enter the end date of the totals on 8 digits with separators, for the 6th of January 2009 and for the selected date format above, you must enter 2, 0, 0, 9, 0, 1, 0, 6.

Code

\Rightarrow 99999999

Choose the code of the file on which the totals will be done. With the code "99999999" the totals will be done for all the codes of the totals file.

 \Rightarrow None

Choose the file with which the to	tals will be done. (Crossed Totals)
√ None	: Simple totals.
√ Customer	: Crossed totals with the file 1, name by default "Customer".
√ Product	: Crossed totals with the file 2, name by default "Product".
√ Site	: Crossed totals with the file 3, name by default "Site".
\checkmark Transporter	: Crossed totals with the file 4, name by default "Transporter"

<u>Remark:</u> If the totals file is identical to the crossed totals file, as selected above, the executed totals will be a simple totals.

Туре	\Rightarrow 0
Choose the type of totals to be done.	
✓ 0	: Totals without detail.
✓ 1	: Totals with the detail of all the weights concerned by the totals.

By validating the last data, the required total is launched. Before the starting of the total, it is possible to cancel the seizure in progress by pressing on the key and you will return to the "Management menu".

According to the complexity of the required total, the "Pop-up" of the totals in progress and the printings in progress will follow each other and this may last for several minutes.

Printing example of a simple total on the file 1:

TOTALS	
Date : 2009/01/06 Time	: 20:01:11
Customer 2009/01/06 2009/01/06	
000000 Miscellaneous	1220 kg
000010 Customer 10	14200 kg
Total =	15420 kg

Printing example of a crossed total between the file 1 and the file 2:

TOTA Date : 2009/01/06	LS Time :	17:05:54	1
Customer / E 2009/01/06 2009/01	?roduct ./06		
000000:MIS	CELLANEO	US	
001 Sand		1220	kg
Total	=	1220	kg
000010:Cus	tomer 10		
001 Sand		2100	kg
002 Gravel		1500	kg
003 Banking roc	:k	10600	kg
	=	14200	kg
Total	=	15420	kg

Remark:

In the 40 columns printing mode, the labels of the file will be cut down to 14 characters.

3.4. Parameters

To access to the parameters, you must validate the function "**Parameters**" in the "**Management menu**" then type the key code "**0112**", you will get the menu separated in three parts as indicated below:



<u>Remark:</u> You may pass from one window to the other due to the keys and the

3.4.1. Company name

To modify the company name and the end of ticket, you must launch the function " Company name", then you must enter the following parameters:

Enter the first line of the company name, 20 characters in double width, and validate. (Header of the ticket)

Enter the second line of the company name, 39 characters, and validate. (Header of the ticket)

Enter the third line of the company name, 39 characters, and validate. (Header of the ticket)

Enter the fourth line of the company name, 39 characters, and validate. (Header of the ticket)

You go to the next seizure window.

Enter the first line of the end of ticket, 39 characters, and validate. (End of ticket)

Enter the second line of the end of ticket, 39 characters, and validate. (End of ticket)

3.4.2. Operation of the indicator

To modify the parameters of the operation of the indicator, you must launch the function "" Operation of the indicator", then you must enter the following parameters:

Weigh in / weigh out mode (Input/Output) $\Rightarrow 1$

Choose the type of the Inputs/Outputs operating mode.

√ 0	: Input/Output disabled.
✓ 1	: Input/Output enabled and output ticket.
√ 2	: Input/Output enabled and input and output ticket.
√ 3	: Automatic Input/Output enabled and output ticket.
√ 4	: Automatic Input/Output enabled and input and output ticket.
Automatic weigh Choose the operating m ✓ 0 ✓ 1 ✓ 2	<pre>in / weigh out landmark ⇒ 0 node type for the automatic weigh in / weigh out landmark. : Weigh in / weigh out landmark disabled. (Identifier to be seized) : Automatic weigh in / weigh out landmark, on 3 digits. : Automatic weigh in / weigh out landmark, on 3 digits with test of the already existing landmark.</pre>

<u>Remark:</u> If the automatic weigh in/weigh out is enable the automatic weigh in / weigh out landmark is disable.

Delete	tare	\Rightarrow Yes
Choose to	delete or not the tare after the we	eighing.
√ No		: The tare is not reset after the weighing.
√ Yes		: The tare is reset after the weighing.

Low threshold value \Rightarrow 000500 kg Enter the value of the low threshold, set this value to zero to disable the test of the low threshold. (Low threshold)

3.4.3. Name of the data

To modify the names of the identifier, the files and the simple data, you must launch the function " **Name** of the data ", then you must enter the following parameters:

Identifier ⇒ **Vehicle No** Enter the name for the input/output identifier. (16 characters maximum)

Name of the file 1 \Rightarrow Customer Enter the name of the file 1. (16 characters maximum)

Name of the file 2 \Rightarrow Product Enter the name of the file 2. (16 characters maximum)

Name of the file 3 \Rightarrow Site Enter the name of the file 3. (16 characters maximum)

Name of the file 4 \Rightarrow Transporter Enter the name of the file 4. (16 characters maximum)

Go to the second seizure window. **Name of the file 5** \Rightarrow **Driver** Enter the name of the file 5. (16 characters maximum)

Name of the simple data 1 \Rightarrow Ref. No 1 Enter the name of the simple data 1. (16 characters maximum) Name of the simple data 2 \Rightarrow Ref. No 2 Enter the name of the simple data 2. (16 characters maximum)

Name of the simple data 3 \Rightarrow Ref. No 3 Enter the name of the simple data 3. (16 characters maximum)

Name of the simple data 4 \Rightarrow Ref. No 4 Enter the name of the simple data 4. (16 characters maximum)

You pass on the third seizure screen. **Name of the result data 1** \Rightarrow **Result No 1** Enter the name of the result data 1. (16 characters maximum)

Unit of the result data 1 \Rightarrow Enter the unit of the result data 1, by default 5 spaces. (5 characters maximum)

Name of the result data 2 \Rightarrow Result No 2 Enter the name of the result data 2. (16 characters maximum)

Unit of the result data 2 \Rightarrow Enter the unit of the result data 2, by default 5 spaces. (5 characters maximum)

3.4.4. Data validation

To modify the parameters of the files and the simple data, you must launch the function "**Data validation**", then you must enter the following parameters:

 \Rightarrow Not used Operation of the file 1 Choose the operating mode for the file. ✓ Not used : File data not used. ✓ Seizure in input weighing : Data seizure during the input weighing. ✓ Seizure in output weighing : Data seizure during the output weighing. : Data seizure during the input and output weighing. ✓ Seizure in input and output weighing \Rightarrow Without memorization if new data Choose the possibility or not to create a new line in the file during the weighing. ✓ Without memorization if new data : Use only of the data present in the file. ✓ With memorization if new data : Possibility to create a new line in the file during the weighing. Operation of the file 2 \Rightarrow Not used Choose the operating mode for the file. (Same as for the file 1) \Rightarrow Without memorization if new data Choose the possibility or not to create a new line in the file during the weighing. (Same as for the file 1) Operation of the file 3 \Rightarrow Not used Choose the operating mode for the file. (Same as for the file 1) \Rightarrow Without memorization if new data Choose the possibility or not to create a new line in the file during the weighing. (Same as for the file 1) Then go to the second seizure window. Operation of the file 4 \Rightarrow Not used Choose the operating mode for the file. (Same as for the file 1) \Rightarrow Without memorization if new data Choose the possibility or not to create a new line in the file during the weighing. (Same as for the file 1)

Operation of the file 5 \Rightarrow Not usedChoose the operating mode for the file. (Same as for the file \Rightarrow With each	1)
$\Rightarrow \texttt{Without i}$ Choose the possibility or not to create a new line in the file d	memorization if new data uring the weighing. (Same as for the file 1)
Operation of the simple data $1 \Rightarrow$ Not used	
Choose the operating mode for the simple data	
✓ Not used	· Simple data not used
\checkmark Soiguro in input weighing	: Data seizure during the input weighing
V Soiguro in output woighing	: Data seizure during the cutout weighing.
 ✓ Seizure in output weighing ✓ Seizure in input and output weighing 	: Data seizure during the output weighing.
Operation of the simple data $2 \Rightarrow Not$ used	
Choose the operating mode for the simple data. (Same as for	the simple data 1)
Then go to the third seizure window.	
Operation of the simple data $3 \Rightarrow Not$ used	
Choose the operating mode for the simple data. (Same as for	the simple data 1)
Operation of the simple data 4 \Rightarrow Not used	
Choose the operating mode for the simple data. (Same as for	the simple data 1)
Use of the result data 1 \Rightarrow Not prince	ted
Choose the printing mode for the data.	
✓ Not printed	: data of the file not printed.
\checkmark Printed in input weighing	: Printing of the data on the input weighing.
✓ Printed in output weighing	: Printing of the data on the output weighing.
\checkmark Printed in input and output weighing	: Printing of the data on the input and output weighing
\Rightarrow Signed d	ata
Choose if the printing of the data will be done in signed value	es or in absolute values.
✓ Signed data : Printing	g of the data in signed values.
✓ Data in absolute value : Printing	g of the data in absolute values.
Use of the result data 2 \Rightarrow Not prin	ted
Choose the printing mode for the data. (Same as for the resul	lt data 1)
\Rightarrow Signed da	ata
Choose if the printing of the data will be done in signed value	s or in absolute values. (Same as for the result data 1)
Then you pass on the fourth seizure screen.	
D.P. position for simple data 1 \Rightarrow 0	
Choose the position of decimal point for simple data 1, this needed.	umber corresponds to the number of digits after
the decimal point. (From 0 to 5)	
D.P. position for simple data 2 $\ \Rightarrow$ 0	
Choose the position of decimal point for simple data 2, this needed.	umber corresponds to the number of digits after
the decimal point. (From 0 to 5)	
D.P. position for result data 1 \Rightarrow 0	
Choose the position of decimal point for result data 1, this nu	imber corresponds to the number of digits after
the decimal point. (From 0 to 7)	
D.P. position for result data 2 \Rightarrow 0	
Choose the position of decimal point for result data 2, this nu	mber corresponds to the number of digits after
the decimal point. (From 0 to 7)	

3.4.5. Configurable tickets

To access to the configurable tickets menu, you must launch the function " Configurable tickets", and you will get the following menu:

🛃 Configurable tickets
B GROSS/TARE/NET ticket
Pst ticket (Input)
2nd ticket (Output)
©3GROSS/TARE/NET ticket copy
Automatic setting
nansfer configurable ticket
A Ticket printing
⇒Ω Fricket printing test

In this menu, you have the list of the available functions. You may launch the functions by pressing of the enter key once the function is pointed. To point a function, you must use the Up arrow and Down arrow keys.

3.4.5.1. Gross/Tare/Net ticket

Launch the function " B GROSS/TARE/NET ticket".

Once this function is validated, a confirmation "Pop-up" window will be displayed, choose if yes or no you want to use the standard ticket during a Gross/Tare/Net weighing. (By default the choice is yes) If you choose not to use the standard ticket, you will get the following seizure window of the configurable

ticket. (Refer "4. THE CONFIGURABLE TICKETS")



Legend:

- 1 \Rightarrow Name of the configurable ticket under edition. - 3 \Rightarrow Reminder of the main functions of the keys.

- 2 \Rightarrow Edition zone of the configurable ticket. (35 lines)

3.4.5.2. <u>1st ticket (Input)</u>

Launch the function " **1st ticket (Input)**". Function identical to "3.4.5.1. Gross/Tare/Net ticket"

3.4.5.3. 2nd ticket (Output)

Launch the function " **2nd ticket (Output)**". Function identical to "*3.4.5.1. Gross/Tare/Net ticket*"

3.4.5.4. <u>GROSS/TARE/NET ticket copy</u>

Launch the function " GROSS/TARE/NET ticket copy ".

Once the function is validated, a confirmation "Pop-up" window will be displayed, choose if yes or no you want to copy the content of the Gross/Tare/Net configurable ticket in the input and output configurable tickets. (By default the choice is no)

Then you will return to the configurable tickets menu.

3.4.5.5. <u>Automatic setting</u>

This function allows creating automatically one of the three configurable tickets recorded in the indicator according to the configuration of the indicator.

For this you must launch the function " Automatic setting".

Once this function is validated, a "Pop-up" seizure window will be displayed, choose the configurable ticket to be created and validate.

A confirmation "Pop-up" window will be displayed, choose if yes or no you want to create the configurable ticket. (By default the choice is No)

The creation is launched. A "Pop-up" will be displayed during this operation.

Once the creation is finished, you will return to the configurable tickets menu.

<u>Remark:</u> If during the operation there is an audible beep from the indicator it would mean that the ticket has been created in condensed mode.

3.4.5.6. <u>Configurable ticket transfer</u>

This function allows either sending one of the three recorded configurable tickets from the indicator to the computer (" **Saving**") either recuperating it from the computer (" **Uploading**") to save it in the indicator.

These transfers may be made through one of the following ports: COM1, COM2 or USB. (In case of their availability)

<u>Remark:</u> The transferred file is a text file (.TXT), it is directly exploitable by a simple text treatment (Ex: Bloc-notes), pay attention to the exportation mode of the selected data, it is better to be in the UNICODE mode. (Refer to "3.4.6. COM1/COM2/LPT peripherals")

3.4.5.6.1. Transfer of a configurable ticket to a computer

For this you must proceed as follows. (Example of a transfer on the port COM1 of the indicator and the PC) Connect the PC (on Com1) with the IDL (on Com1) and launch the Hyper terminal software. (Access for hyperterm.exe: "C:\Program Files\Accessories\HyperTerminal\HYPERTRM.EXE")

Give a name to the connection and validate. (TERMINAL.IDL)

Then in the header "Connect using" you must validate "Direct to Com1" then configure the connection in 9600 Bauds, 8 bits, no parity, one stop, and no flow control.

Always under HyperTerminal, you must go to "Transfer" then in "Capture the text", define the name of the file to be saved and validate "Start".

The computer is ready to communicate with the indicator. Launch the function " configurable ticket Transfer".

Once the function validated, a "Pop-up" seizure window will be displayed, choose the configurable ticket to be used for the transfer and validate.

A second "Pop-up" seizure window will be displayed, choose the communication port to be used for the transfer and validate.

A third "Pop-up" transfer confirmation window will be displayed in which you may choose if you want to cancel the transfer, execute the saving of the configurable ticket or execute its recuperation, choose to execute its saving and validate.

The saving is launched. A "Pop-up" window with a bar graph will be displayed during this operation.

Once the saving is finished, a "Pop-up" window will be displayed and you will return to the configurable tickets menu.

Once the transfer is finished, you must close the capture. For this, you must go to "Transfer" then in "Capture the text" and "STOP".

3.4.5.6.2. <u>Recuperation of a configurable ticket through a Computer</u>

For this you must proceed as follows. (Example of a transfer on the port COM1 of the indicator and the PC) Connect the PC (on Com1) with the IDL (on Com1) and launch the Hyper terminal software. (Access for hyperterm.exe: "C:\Program Files\Accessories\HyperTerminal\HYPERTRM.EXE")

Give a name to the connection and validate. (TERMINAL.IDL)

Then in the header "Connect using" you must validate "Direct to Com1" then configure the connection in 9600 Bauds, 8 bits, no parity, one stop, and no flow control.

The computer is ready to communicate with the indicator. Launch the function " **configurable ticket Transfer**".

Once the function validated, a "Pop-up" seizure window will be displayed, choose the configurable ticket to be used for the transfer and validate.

A second "Pop-up" seizure window will be displayed, choose the communication port to be used for the transfer and validate.

A third "Pop-up" transfer confirmation window will be displayed in which you may choose if you want to cancel the transfer, execute the saving of the configurable ticket or execute its recuperation, choose to execute the recuperation of the configurable ticket and validate.

A "Pop-up" indicates that the indicator is waiting for the recuperation of the configurable ticket. Under HyperTerminal, you must go to "Transfer" then in "Send text file", define the file to be loaded and validate "Open".

The following "Pop-up" window indicates that the indicator is recuperating the file.



Legend:

- 1 \Rightarrow Number of received bytes.

- 2 \Rightarrow Number of added bytes.

Once the recuperation is finished a "Pop-up" window will be displayed and you will return to the configurable tickets menu.

3.4.5.7. <u>Matrices printing</u>

Launch the function " Matrices printing ". The printing of the matrices of the three configurable tickets is launched. A "Pop-up" window will be displayed during this operation. Once the printing is finished, you will return to the configurable tickets menu.

3.4.5.8. <u>Ticket printing test</u>

Launch the function "Ticket printing test". The printing of the three configurable tickets is launched. A "Pop-up" window will be displayed during this operation. Once the printing is finished, you will return to the configurable tickets menu.

<u>Remark:</u> This printing will not increment the weighing number and it will not be recorded in the DSD.

3.4.5.9. <u>Return to the "Parameters" menu</u>

Launch the function "+ **Exit**" or press on the key and you will return to the "**Parameters**" menu.

3.4.6. COM1/COM2/LPT peripherals

To modify the operating parameters of the peripherals on **COM1/COM2/LPT**, you must launch the function "COM1/COM2/LPT peripherals", then you will get a first seizure window in a table chart format to be filled as indicated below:



Legend:

- 1 \Rightarrow Pointer of the data under seizure.
- 2 \Rightarrow Driver for **COM1**.
- 3 \Rightarrow Serial link type for **COM1**.
- 4 \Rightarrow Communication baud rate for **COM1**.
- 5 \Rightarrow Number of bits for **COM1**.
- 6 \Rightarrow Parity type for **COM1**.
- 7 \Rightarrow Number of stop bits for **COM1**.

- 8 \Rightarrow Number of stop bits for **COM2**.
- 9 \Rightarrow Parity type for **COM2**.
- 10 \Rightarrow Number of bits for **COM2**.
- 11 \Rightarrow Communication baud rate for **COM2**.
- 12 \Rightarrow Serial link type for **COM2**.
- 13 \Rightarrow Driver for **LPT**.
- 14 \Rightarrow Driver for **COM2**.

Then you must enter the following parameters: **Driver**

Choose the driver type for COM1 (by default 00), COM2 (by default 01) and LPT. (By default 00)

OM2)
COM2)
et only
Ρ,

Туре

Choose the serial link type for COM1 (by default 0) and COM2. (By default 0)

- ✓ 0
 ∴ RS232 without DTR test.
 ✓ 1
 ∴ RS232 with DTR test.
 ✓ 2
 ∴ RS485 2 wires. (Only for COM2)
 ✓ 3
 ∴ Current loop. (Only for COM2)
- ✓ 4 : RS485 4 wires. (Only for **COM2**)
- ✓ 5 : Ethernet. (Board ETHERNET XPORT only for COM2)

Baud Rate

Choose the communication baud rate for COM1 (by default 9600) and COM2. (By default 9600)

✓ 1200	: 1200 bauds.
√ 2400	: 2400 bauds.
√ 4800	: 4800 bauds.
√ 9600	: 9600 bauds.
√ 19200	: 19200 bauds.
√ 38400	: 38400 bauds.

Number of bits

Choose the number of bits for the serial links **COM1** (by default 8) and **COM2**. (By default 8)

√ 7	: 7 bits.
√ 8	: 8 bits.

Parity

Choose the parity type for the serial links **COM1** (by default **none**) and **COM2**. (By default **none**)

√ None	: No parity.
✓ Odd	: Odd parity.
✓ Even	: Even parity.

Stop Bit

Choose the number of stop bits for the serial links **COM1** (by default 1) and **COM2**. (By default 1)

√ 1	: 1 stop bit.
√ 2	: 2 stop bits.

Remarks:	

- Some combinations of the number of bits and of the parity do not operate properly. Choose, if it is possible, 8 bits, no parity, and 1 stop bit.
- If the ETHERNET XPORT option board has been validated on COM2 a confirmation "Pop-up" window will be displayed on the return to the "Parameters" menu. Choose if yes or no you want to access to the XPORT board settings. Once launched the setup is done via the COM1 serial link, refer to the instructions of the ETHERNET XPORT option board.
- If the PT6S3 protocol is enabled on **COM1** or **COM2** a seizure "Pop-up" window of the communication settings of PT6S3 will be displayed on the return to the "Parameters" menu.

⇒ 36

Go to the second seizure window where you must enter the following parameters:

Paper length

Enter the paper length in number of Line Feeds.

IDL station number \Rightarrow 00 Enter the station number of the indicator to be used for the communication protocols.

Printing mode	\Rightarrow ASCII
Choose the format to be used during t	he printings. (Refer to "5.2. Which printing mode to choose")
√ Unicode	: For a Unicode printer.
✓ ASCII	: For an ASCII printer.
✓ ISO8859-15	: For a printer configured in the ISO 8859-15 mode.
✓ EPSON PCAR864	: For an EPSON printer configured in the PCAR 864 mode. (Arabic)
√ ESC/P2 (FARSI)	: For a printer compatible with the protocol ESC/P2. (Farsi)
Data exportation mode	\Rightarrow Unicode
Choose the format to be used during t	he data exportation. (Files transfer,)
√ Unicode	: For a Unicode link.
✓ ASCII	: For an ASCII link.
/	

✓ ISO8859-15 : For an ISO 8859-15 link.

3.4.7. CAN bus/Options peripherals

To modify the operating parameters of the peripherals on the CAN bus, the option boards parameters and the terminals management parameters you must launch the function "Lange bus/Options peripherals", then you will get a first seizure window where you must enter the following parameters:

CAN bus driver	\Rightarrow 0
Choose the driver type of the CAN bus link.	
✓ 0	: No driver.
✓ 1	: Weight remote display.
Memory stick option (EXT.MEM)	\Rightarrow 0
Choose an operation for the memory extens	ion. (USB memory stick)
✓ 0	: No specific operation.
✓ 2	: Stream computer.
Define the settings for the "CanMK-4140	gateway":
Туре	\Rightarrow 0
Choose the inputs/outputs operating mode.	
✓ 0	:No"CanMK-4I4O gateway".
✓ 1	: Inputs/outputs type 1: Inputs/outputs are managed by an
	external system using a protocol, see "5.1.2. Fieldbus: Profibus-
	DP. DeviceNet. Ethernet Modbus TCP. ProfiNet. EtherNet/IP".
√ 2	: Inputs/outputs type 2: Traffic lights/Barriers.
√ 3	· Inputs/outputs type 3. Loading cycle with the choice of a Gross
5	or Net loading
√ д	: Inputs/outputs type 4: Loading cycle with always a Gross
· 	loading
√ 5	: Inputs/outputs type 5: Loading cycle with always a Net loading
√ 6	: Inputs/outputs type 5. Loading cycle with a Gross loading and
	Net display, the tare operation is possible by pressing on the tare
	key
√ 7	· Inputs/outputs type 7. Loading cycle with a Net loading and Net
	display, the tare operation is possible by pressing on the tare key.
Definition of the 4 outputs: (Type 2)	display, are the operation is possible of pressing on the method.
O1 : Low threshold	
02 : Weighing done	
O3 : Input weighing done	
04 : Output weighing done	
Definition of the 4 inputs and the 4 outputs:	$(T_{VDR} 2 to 7)$
O1: Low threshold	Resume a suspended cycle
O2: End of loading	Loading authorization
O2: High speed leading. (HS)	
O3 : High speed loading. (HS)	Cancel a cycle.
U 4. Low speed loading. (LS) I 4.	
Analog Output	\Rightarrow 0
Choose the analog output operating mode. (0-10V or 4-20mA)
✓ 0	: No analog output.
✓ 1	: Gross weight on analog output.
✓ 2	: Net weight on analog output.
√ 3	: Net weight on analog output, absolute value.
Remark: If the analog output has been	validated its parameters must be set, a confirmation "Pop-up"
window will be displayed on the	ne return to the "Parameters" menu. Choose if yes or no you want
to access to the analog output	settings.



Define the settings for the "CanMK-FB" field bus gateway:

CanMK-FB gateway

Choose the field bus of the "CanMK-FB" gateway, see "5.1.2. Fieldbus: Profibus-DP, DeviceNet, Ethernet Modbus TCP, ProfiNet, EtherNet/IP".

 \Rightarrow No

✓ No	: No "CanMK-FB" field bus gateway.
✓ Profibus-DP ✓ DeviceNet	: Gateway with "Profibus-DP" field bus bevice to a construct the second se
✓ Modbus TCP	: Gateway with "Modbus TCP" field bus
√ ProfiNet √ EtherNet/IP	: Gateway with "ProfiNet" field bus and the second

If a field bus has been validated for the "**CanMK-FB**" gateway there is obtained a succession of "Pop-up" windows of additional parameters similar to the one below:



Legend:

- $1 \Rightarrow$ Selected field bus.
- $2 \Rightarrow$ Additional parameter label.
- $3 \Rightarrow$ Additional parameter seizure area.

According the selected field bus the additional parameters to be specified change, the following table lists the parameters according to the field bus.

PROFU [®] BUS	DeviceNet	Modbu	s <u>POOCO</u> °	therNet/IP					
					Statio	n number		\Rightarrow 00	
\sim	<u> </u>				Enter the	station number of th	e " CanMK-F I	B" gateway to be used o	on the field
					bus.			0 /	
\bigcirc	0				Baud Ra	ate		\Rightarrow 0	
<u> </u>	-	<u> </u>	<u> </u>	<u> </u>	Enter the	field bus baud rate.			
					✓ O	(Auto-Baudrate) : Auto-	detection of bus speed.	
					√ 1	(125kbps)	: Bus a	t 125 kbps.	
					√ 2	(250kbps)	: Bus a	t 250 kbps.	
					√ 3	(500kbps)	: Bus a	t 500 kbps.	
\odot	\odot	0	0	0	IP add	ress		\Rightarrow 000.000.000.0	00
-	-	-	-	-	Enter the	network IP address o	f the "CanMK	C-FB " gateway to be use	ed on the
					field bus,	leave the address to	"000.000.0	000.000" to enable DH	ICP.
					Subnet	MASK		\Rightarrow 000.000.000.0	00
	<u> </u>	<u> </u>	<u> </u>	<u> </u>	Enter the	network subnet mas	k of the " Can i	MK-FB" gateway to be	used on
					the field l	ous. (Parameter use if	DHCP is disal	bled)	
					Gateway	v address		$\Rightarrow 000.000.000.000$	00
	<u> </u>	<u> </u>	<u> </u>	<u> </u>	Enter the	network gateway add	dress of the "o	CanMK-FB" gateway to	be used
					on the fie	ld bus. (Parameter us	e if DHCP is d	lisabled)	
					Momorry	oncoding		- Big-Endian	
$\mathbf{\circ}$	$\mathbf{\circ}$	$\mathbf{\circ}$	$\mathbf{\circ}$	$\mathbf{\circ}$	Enter the	desired memory enco	oding for the	data exchanged on the f	field hus
					✓ Bi	g-Endian	: MOT	OROLA format memory	encoding.
						- <u>-</u>	(MSB F	First)	6.100 0
					√ Li	ttle-Endian	: INTEL	format memory encodi	ing (LSB
							First)		0.1
	Co to th	0.0000	d coizuro	window	whore you	must optor the follow	ving paramet	orci	
	Tormin		norati	ng mod	o where you			ers.	
	Choose	the one	rating m	nde of the	e VIGILE TE	→ 00 RM / GARDIANE term	inals		
	v 00		i ating ini			: Put terminals out o	f service.		
	✓ 01					: Weighing on the te	rminals with b	badges.	
	√ 02					: Weighing on the te	rminals and m	nanual seizure of the ba	dge
						code.			0
	√ 03	;				: Weighing on the te	rminals and m	nanual seizure of the ide	ntifier.
	√ 04					: Weighing on the te	rminals and m	nanual seizure of the ide	ntifier
						and the tare value.(6/T/N weight)		
	Operat	tion o	of the	termin	al				
	Termin	nal n°	1	002		\Rightarrow 0			
	Choose	the oper	- ration of	the termi	nal n°1.	, <u>-</u>			
	√ 0					: No terminal n°1.			
	√ 1					: Terminal n°1 for 1s	t weighing. (Ir	nput)	
	√ 2					: Terminal n°1 for 2n	d weighing. ((Output)	
	√ 3					: Terminal n°1 for 1s	t and/or 2nd v	weighing. (Input/Output	:)
	Operat	tion o	of the	termin	al				
	Termin	nal n°	2			\Rightarrow 0			
	Choose	the oper	ration of	the termi	nal n°2.				

Number of tickets

1st weighing (Input) $\Rightarrow 0$ Choose the number of ticket that the terminal should print in the 1st weighing (Input), from 0 to 9.

Number of tickets

2nd weighing (output) \Rightarrow 0 Choose the number of ticket that the terminal should print in the 2nd weighing (Output), from 0 to 9.

Site number (Badges) \Rightarrow 000000 Choose the site number for badges. (From 000000 to 999999)

3.4.8. Language/Keyboard

To modify the parameters of the application language, the keyboard type and the calendar type, you must launch the function " $\xi^{\#}$ Language/Keyboard", then you must enter the following parameters:

Keyboard Choose the u ✓ en-US ✓ en-GB ✓ fr-FR ✓ de-DE	type used keybo : QWI : QWI : AZEF : QWI	ard type. ERTY USA keybo ERTY UK keybo RTY French key ERTZ German k	⇒ en-US oard. ard. board. eyboard.	√ fa-IR √ ar-SA √ de-CH √ es-ES	: QWERTY Iranian keyboard. : QWERTY Arabic keyboard. : QWERTZ Swiss German keyboard. : QWERTY Spanish keyboard.
Language Choose the u ✓ ENGI ✓ FRAN	used langua JISH IÇAIS	age in the appli : English. : French.	⇒ ENGLIS ication. ✓ DEUTSCH ✓ ESPAÑOL	: German. : Spanish.	 ✓ FARSI "فارسي" : Farsi. ✓ ARABIC "عربي" : Arabic.
Calendar Chooset ✓ Grego ✓ Solar	the calenda orian Hejri	ar type to be us	⇒ Gregor sed. : Gregorian : Solar Hejri	calendar. calendar. calendar. (Persia	an calendar)

3.4.9. Operator file.

This file lists the operators authorized to open a session to execute the weighing (refer to "2.5. Management of the operator session"), the access to this file is authorized only for the administrator type of operators or in the case where the session management is disabled. The session management is enabled from the time that the operator file contains at least one operator type user and one administrator type user.

Start the function "" Operator file", the management of the file is presented as follows:



Legend:

- 1 \Rightarrow Name of the file actually managed.

- 2 \Rightarrow List of the available functions.

In this menu you have the list of the available functions. You start the functions by pressing on the enter key once the function is pointed. To point a function you must use the Up and Down arrows of the keyboard.



Legend:

- 1 \Rightarrow Name of the file.
- 2 \Rightarrow Header of the file.
- $3 \Rightarrow$ Pointer, in the example above it points the first line of the file.
- 4 \Rightarrow Lines of the file with its different fields.
- 5 \Rightarrow Seizure zone for the search in the file.

- $6 \Rightarrow$ List of the available functions.
- 7 \Rightarrow Maximum number of records possible in the file.
- 8 \Rightarrow Actual number of records in the file.
- $9 \Rightarrow$ Cursor indicating the position in the file.

The code "00" with the name "Administrator", the administrator type () and the code for the opening of a session "7806" are created by default.

To access to a record you must enter its code on two digits. After validation, a seizure "Pop-up" will be displayed on the screen allowing the seizure of the fields corresponding to the entered code. However it is possible to access a record otherwise by changing the search field in the file, like this you can reach a record with anyone of these fields.

Use of the keyboard:

- The key 🔲 allows modifying the pointed line, a seizure "Pop-up" window will be displayed.
- The key allows accessing to the previous line of the file.
- The key allows accessing to the previous line of the file.
- The key allows accessing to the 8th previous line of the file.
- The key allows accessing to the 8th next line of the file.
- The key allows accessing to the first line of the file. (Display of the first 8 lines)
- The key allows accessing to the last line of the file. (Display of the last 8 lines)
- The key allows printing the pointed line.
- The key $\stackrel{f^2}{\bigsqcup}$ allows creating a new line in the file.
- The key [13] allows deleting the pointed line from the file.
- The key $\overset{\texttt{F4}}{=}$ allows changing the searching filed in the file.
- The key allows sorting the content of the file according to the searching field in the file.
- The key allows quitting the edition mode and returning to the file management menu.

3.4.9.1.1. Printing of a line:

Press on the key (1), the printing of the pointed line will be launched. A "Pop-up" window will be displayed during this operation.

3.4.9.1.2. <u>Creation of a line</u>:

Press on the key is and a file seizure "Pop-up" window appears unless if the file is full, in this case an error "Pop-up" window will be displayed.

Fill the various fields and once the latest one is validated, the line will be added to the file.

Use of the keyboard:

- The key 🛄 allows validating the seizure in progress and passing to the next seizure.
- The keys and and allow passing from one filed to another.
- The key allows re-initializing the seizure in progress.
- The key allows cancelling the creation in progress.

Example of a seizure "Pop-up»:



3.4.9.1.3. Deleting of a line:

<u>ing of a line: </u>

F3

Press on the key and a confirmation "Pop-up" will be displayed, choose if yes or no you want to delete the pointed line. (By default the choice is No)

Then the deleting will be executed.

3.4.9.1.4. Choice of the searching field in the file:

Press on the key and the seizure zone for the searching in the file passes to the next field.

3.4.9.1.5. Sorting of the file:

Press on the key and the content of the file will be sorted in an ascending order according to the searching field in progress.

3.4.9.1.6. Modification of the pointed line:

Press on the key \square and a file seizure "Pop-up" will appear with the information of the pointed line. Modify the various fields and once the latest field is validated, the line will be recorded in the file.

Use of the keyboard:

- The key 🔲 allows validating the seizure in progress and passing to the next seizure.
- The keys and allow passing from one field to another.
- The key allows re-initializing the seizure in progress.
- The key allows cancelling the creation in progress.

3.4.9.2. <u>File printing</u>

Launch the function "File printing". The file printing will be started. A "Pop-up" will be displayed during this operation.

Once the printing is finished, you will return to the file management.

Example of the printing:

		0p	erator	f:	ile
Dat	te	:	2010/02/08	Time	: 15:20:37
	N°		Name	r	Type / Code
 	00	Ad 	ministrator		1 / 7806

The first field corresponds to the " \mathbf{N}° " of the operator, the second field corresponds to its "**Name**", the third field corresponds to its "**Type**" and the fourth field corresponds to the opening "**Code**" of a session.

3.4.9.3. Delete of a file

Lunch the function "Delete file" and a confirmation "Pop-up" will be displayed, choose if yes or no you want to delete the file. (By default the choice is No)

Then the file deleting will be executed. A "Pop-up" will be displayed during this operation.

3.4.9.4. <u>Transfer of the file with a computer</u>

This function allows either sending the saved file from the indicator toward a computer (" Saving") or recuperating the file from the computer (" Uploading") to save it on the indicator.

These transfers may be done through one of the following ports: COM1, COM2 or USB. (Subject to their availability)

<u>Remark:</u> The transferred file is a text file with separators by tabulation (.TXT), it is directly exploited by a spreadsheet. (Ex: EXCEL), pay attention to the exportation mode of the selected data. (Refer to "3.4.6. COM1/COM2/LPT peripherals")

Refer to the paragraph "3.2.1.4. Transfer of the file with a computer" to get the details of this function.

3.4.9.5. Transfer of a file with the memory extension (USB memory stick)

This function allows either sending the saved file from the indicator toward the memory extension ("*B **Saving**") either to recuperating the file from the memory extension ("*B **Uploading**") to save it on the indicator.

<u>Remark:</u> The transferred file is a text file with separators by tabulation "OPERATOR.TXT", it is directly exploited by a spreadsheet. (Ex: EXCEL), pay attention to the exportation mode of the selected data. (Refer to "*3.4.6. COM1/COM2/LPT peripherals*")

Refer to the paragraph "3.2.1.5. Transfer of a file with the memory extension (USB memory stick)" to get the details of this function.

3.4.9.6. <u>Return to the "Parameters" menu</u>

Launch the function " $\rightarrow p$ **Exit**" or press on the key to return to the "**Parameters**" menu.

3.4.10. Overload file

This file lists the last fifty overloads measured on the load receptor.

Launch the function " download file", the management of this file will be as follows:

1	🛵 Overload file
	🕼 Edit file
	🚑 File printing
-	→2 Save on PC
(2)-►	→🖀 Save file on memory stick
	→DExit

Legend:

- 1 \Rightarrow Name of the file actually managed. - 2 \Rightarrow List of the available functions.

In this menu you have the list of the available functions. You start a function by pressing on the enter key once this function is pointed. To point a function you must use the up and down arrows of the keyboard.

3.4.10.1. Edit file

When you launch an "Bedit file" function, you will get the following display.

(1)—	►	Overload f	ile		\sim
(2)►	Date	Hour	Gross		⊢(9)
(3)-►	2010/01/04	16:54:22	+83500 k	g	
C	2010/01/05	16:52:10	+88500 k	g	
	2010/01/06	16:58:41	+86300 k	g	
_	2010/01/07	16:55:17	+86400 k	g	
(4)►	2010/01/08	16:50:24	+85600 k	g	
	2010/01/11	16:56:32	+83700 k	g	
	2010/01/12	16:51:48	+87900 k	g	
5		Date			(8)
\bigcirc		2010/01/	04		
(6)-►	⊡⇒⊜	E4⇒ấ€	5⇒⊒	0050/0050	← 7)

Legend:

- $1 \Rightarrow$ Name of the file.
- 2 \Rightarrow Header of the file.
- 3 \Rightarrow Pointer, in this example it points the first line of the file.
- 4 \Rightarrow Lines of the file with its fields.
- 5 \Rightarrow Seizure zone for a search in the file.

- 6 \Rightarrow List of the possible functions.
- 7 \Rightarrow Maximum number of records possible in the file.
- 8 \Rightarrow Actual number of records in the file.
- 9 \Rightarrow Cursor indicating the position in the file.

It is possible to access to a record otherwise by changing the search field in the file, like this you can reach a record by anyone of its fields.

Use of the keyboard:

- The key 🛄 allows accessing to the previous line of the file.
- The key 🛄 allows accessing to the previous line of the file.
- The key allows accessing to the 8th previous line of the file.
- The key allows accessing to the 8th next line of the file.
- The key allows accessing to the first line of the file. (Display of the first 8 lines)
- The key allows accessing to the last line of the file. (Display of the last 8 lines)
- The key allows printing the pointed line.
- The key allows changing the searching filed in the file.
- The key allows sorting the content of the file according to the searching field in the file.
- The key allows quitting the edition mode and returning to the file management menu.

3.4.10.1.1. Printing of a line:

Press on the key \square , the printing of the pointed line will be launched. A "Pop-up" window will be displayed during this operation.

3.4.10.1.2. Choice of the searching field in the file:

Press on the key and the seizure zone for the searching in the file passes to the next field.

3.4.10.1.3. Sorting of the file:

Press on the key and the content of the file will be sorted in an ascending order according to the searching field in progress.

3.4.10.2. File printing

Launch the function "File printing". The file printing will be started. A "Pop-up" will be displayed during this operation. Once the printing is finished, you will return to the file management.

Example of the printing:

Overload fi	le
Date : 2010/01/07 Time	: 17:00:45
Date Time	Gross
2010/01/04 16:54:22	83500 kg
2010/01/05 16:52:10	88500 kg
2010/01/06 16:58:41	86300 kg
1	I

The first field corresponds to the "Date" of the overload, the second field corresponds to the "Time" of the overload and the third field corresponds to the value of the "Gross" weight during the overload.

3.4.10.3. Saving the file on a computer

This function allows sending the recorded file from the indicator toward a computer.

 Remark:
 The transferred file is a text file with separators by tabulation (.TXT), it is directly exploited by a spreadsheet. (Ex : EXCEL), Pay attention to the exportation mode of the selected data. (Refer to "3.4.6. COM1/COM2/LPT peripherals")

Refer to the paragraph "3.2.2.4. File saving on a computer" to get the details of this function.

3.4.10.4. File transfer with a memory extension (USB memory stick)

This function allows sending the recorded file from the indicator toward the memory extension.

<u>Remark:</u> The transferred file is a text file with separators by tabulation "OVERLOAD.TXT", it is directly exploited by a spreadsheet. (Ex: EXCEL), pay attention to the exportation mode of the selected data. (Refer to "*3.4.6. COM1/COM2/LPT peripherals*")

Refer to the paragraph "3.2.2.5. File transfer with a memory extension (USB memory stick)" to get the details of this function.

3.4.10.5. Return to the "Parameters" menu

Launch the function " \rightarrow **Exit**" or press on the key to return to the "**Parameters**" menu.

3.4.11. Formulas of data results

The formulas of data results allow calculating the values of the data results DR1 and DR2 according to the variables (variable operands) and/or the constants (constant operands).

Start the function " Formulas of data results", and you will get the following display.



Legend:

- 1 \Rightarrow Edition zone of the formulas. (7 lines)
- 3 \Rightarrow Reminder of the main functions of the keys.
- 2 ⇒ List of the various operands and operations usable in the formulas.

Enter the requested formulas (refer to "3.4.11.3. Examples of formulas") and once finished, leave the function by pressing on the key .

If no error is detected, you will return to the "**Parameters**" menu, if a syntax error is detected, an error Pop-up will be displayed with the code "**S***xxx*". The number "*xxx*" corresponds to the position of the error in the formulas, for example "**S006**" indicates a syntax error on the sixth character.

3.4.11.1. The operands and operations usable in the formulas of the data results

The ten variable operands:

DP1 : Gross weight data. Remark: **DP2** : Tare weight data. DP1 and DP2 can be inverted **DP3** : Net weight data. during a double weighing! **DP4** : Gross weight data. Remark: **DP5** : Tare weight data. DP4 and DP5 cannot be inverted, **DP6** : Net weight data. \int To be used for the output tickets. **DS1** : Code of the simple data 1. Remark: **DS2** : Code of the simple data 2. \int Must be used only if the data is seized during the weighing. **DR1** : Signed value of the data result 1. Remark: **DR2** : Signed value of the data result 2. Must be used only if the data is already calculated.

The constant operands:

x...x.x..x : Number of 7 digits maximum with or without the decimal point. (The decimal point can be a decimal point "." or a comma ", ")

The four operations:

- + : Addition of two operands.
- : Subtraction of two operands.
- * : Multiplication of two operands.
- / : Division of two operands.

Supplements:

- = : Separator between the result (DR1 or DR2) and the formula.
- : Addition of the minus sign to an operand. (Corresponds to a multiplication of the operand by -1)
- ? : End of the formulas.

3.4.11.2. Operation of the keys for the formulas editor

The key	allows leaving the formulas editor and you will return to the "Parameters" menu.
[
The key	allows returning to the beginning of the line.
The key	allows moving the cursor to the left.
The key	allows going to the previous line.
The key	allows moving the cursor to the right.
The key	allows going to the next line.
The key	nor the first line.
The key	end or solutions accessing to the last line.
The key	Beef allows inserting the character ";" under the cursor and shifting the matrix.
The key	allows deleting the character pointed by the cursor and shifting the matrix.
The key	allows deleting the previous character according to the one pointed by the cursor and shifting

the formula.

3.4.11.3. Examples of formulas

Practical case:

Let us take for our example a truck of 30 800 kg with a tare of 9 500 kg which is loaded with bags.

We enter the weight of one bag in kg in the simple data 1 (DS1) and the GVWR of the truck in the simple data 2 (DS2).

We want to calculate the number of bags loaded (DR1) and the percentage of the truck filling. (DR2) To execute this calculation, we will use the measured gross weight (DP1) and the measured net weight. (DP3)

Then we will have to do the following calculations:

```
DR1 = DP3/DS1 and DR2 = DP1*100/DS2
```

Example of the corresponding printout:

```
ARPEGE MASTER-K
38 avenue des Freres Montgolfier
BP 186
69 686 Chassieu Cedex
     : 2010/02/09 Time : 14:08:58
Date
Weighing number : 000011-TM
DSD number
                  : 000006
Vehicle No
            :1234 MM 98
Bag weight in kg:0030.50
G.V.W.R. in kg : 035000
               00000698 bags
Quantity loaded :
            : 0000088.0 %
Filling ratio
                    30800 kg
Gross
              :
                      9500 kg
PT
              :
                    21300 kg
Net
              :
Comments :
Signature:
```

Example of other possible formulas:

```
;DR2=DR1/DS1;
```

```
;DR1=-DP1*DS1;
;DR1=DS1*-2.745;
;DR1=-DP3;
```

- \Rightarrow Possibility to use a data result in the calculation in condition that this data result was previously calculated.
- \Rightarrow Possibility to change the sign of a variable.
- \Rightarrow Possibility to change the sign of a constant.

 \Rightarrow Allows changing the sign of a data result.

 \Rightarrow Allows putting the value of a variable in a data result by changing the sign.

```
;DR1=-DR1;
```

Remarks:

- The value of the data results is formatted according to the position of the decimal point assigned to the data result, the value is approximated to the closer value.
- If during the calculation, you encounter a division by 0 (example: "DR1=DP1/DS1" or "DS1"=0) the two data results will be forced to zero.

3.4.12. Software activation

If the icon **b** is displayed in the "Weighing menu", this means that the software is not unlocked, in the other case this function is reserved of the installer of the material, refer to the latest edition of the user manual "IDL Gb IDL 55 software activation".

To activate the software, you must launch the function "**Software** activation", you will get the following seizure Pop-up:



Legend:

- 1 \Rightarrow Indicates which activation code must be seized.
- 2 \Rightarrow Seizure of the activation code.
- 3 \Rightarrow Instruction to be followed in case of problems with the activation code.
- 4 \Rightarrow Date on which the software lock started.
- 5 \Rightarrow Number for the calculation of the activation code.
- 6 ⇒ Number of the authorized operating dates starting from the unlock software date before the new software lock.

Enter the activation code or codes given by the reseller. According to the entered code if it is correct or not, you will get one of the following Pop-ups:



However it is possible not to seize all the activation codes by pressing on the key and you will return to the "Parameters" menu.

3.4.13. Memory stick management

To access to the memory stick management, you must launch the function " Memory stick management", and you will get the following menu:



In this menu, you have the list of the available functions. You may launch a function by pressing on the enter key once this function is pointed. To point a function you must use the up arrow and down arrow keys.

3.4.13.1. <u>Transfer parameters with memory stick (USB memory stick)</u>

This function allows either sending the indicator parameters to the memory extension ("" Saving") or recuperating the indicator parameters already saved on the memory extension ("" Uploading") to save it on the indicator.

3.4.13.1.1. Saving of the parameters on the memory extension

For this you must proceed as indicated below.

Get sure that the memory extension is connected properly.

Launch the function "" Transfer parameter with memory stick".

Once this function is validated, a transfer confirmation "Pop-up" window will be displayed in which you may choose if you want to cancel the transfer, execute the saving of the parameters or execute a recuperation of the parameters, choose to execute the saving of the parameters and validate.

Then a second confirmation "Pop-up" window will be displayed, choose if yes or no you want to execute the saving. (By default the choice is no)

The saving is started. Three "Pop-ups" with a bar graph will be displayed successively during the operation.

Once the saving is finished, a "Pop-up" window will be displayed and you will return to the memory card management.

3.4.13.1.2. <u>Recuperation of the parameters through the memory extension</u>

For this you must proceed as indicated below.

Get sure that the memory extension is connected properly.

Launch the function "" Transfer parameter with memory stick".

Once this function is validated, a transfer confirmation "Pop-up" window will be displayed in which you may choose if you want to cancel the transfer, execute the saving of the parameters or execute the recuperation of the parameters. Choose the execution of the recuperation of the parameters and validate.

Then a second confirmation "Pop-up" window will be displayed, choose if yes or no you want to execute the recuperation. (By default the choice is no)

A "Pop-up" window indicates for a few seconds that the indicator is waiting for the recuperation of the parameters then the following "Pop-up" window indicates that the indicator is recuperating the parameters.



Legend:

- 1 \Rightarrow Number of received parameters.

- 2 \Rightarrow Number of added parameters.

Once the recuperation is finished, a "Pop-up" window will be displayed and you will return to the memory card management.

3.4.13.2. Transfer files with memory stick (USB memory stick)

This function allows either sending the files 1 to 5 as well as the fixed tares file to the memory extension ("* Saving") or recuperating the files 1 to 5 as well as the fixed tares file already saved on the memory extension. ("* Uploading")

3.4.13.2.1. Saving of the files on the memory extension

For this you must proceed as indicated below.

Get sure that the memory extension is connected properly.

Launch the function "" Transfer parameter with memory stick".

Once this function is validated, a transfer confirmation "Pop-up" window will be displayed in which you may choose if you want to cancel the transfer, execute the saving of the files or execute the recuperation of the files, choose to execute the saving of the files and validate.

Then a second confirmation "Pop-up" window will be displayed, choose if yes or no you want to execute the saving. (By default the choice is no)

The saving is started. Six "Pop-ups" with a bar graph will be displayed successively during the operation. Once the saving is finished, a "Pop-up" window will be displayed and you will return to the memory card management.

3.4.13.2.2. <u>Recuperation of the files through the memory extension</u>

For this you must proceed as indicated below.

Get sure that the memory extension is connected properly.

Launch the function "" Transfer parameter with memory stick".

Once this function is validated, a transfer confirmation "Pop-up" window will be displayed in which you may choose if you want to cancel the transfer, execute the saving of the files or execute the recuperation of the files. Choose the execution of the recuperation of the files and validate.

Then a second confirmation "Pop-up" window will be displayed, choose if yes or no you want to execute the recuperation. (By default the choice is no)

A "Pop-up" window indicates for a few seconds that the indicator is waiting for the recuperation of the files then the following "Pop-up" window indicates that the indicator is recuperating the files.



Legend:

- 1 \Rightarrow Number of records received.
- 2 \Rightarrow Number of records added to the file.

Once the recuperation is finished, a "Pop-up" window will be displayed and you will return to the memory card management.

3.4.13.3. Memory card formatting

This function allows deleting all the files from the memory card. (Files savings, Parameters savings, ...) For this you must proceed as indicated below.

Get sure that the memory extension is connected properly.

Launch the function " Memory card formatting ".

Then a confirmation "Pop-up" window will be displayed, choose if yes or no you want to execute the formatting. (By default the choice is no)

The formatting is launched, a "Pop-up" window will be displayed during the operation.

Once the formatting is finished, you will return to the memory card management.

3.4.13.4. Return to the "Parameters" menu

Launch the function " $\rightarrow p$ **Exit**" or press on the key to return to the "**Parameters**" menu.

3.4.14. Parameters printing

Launch the function " **Parameters printing**". The printing of the application parameters will be launched. A "Pop-up" window will be displayed during this operation. Once the printing is finished, you will return to the parameters menu.

3.4.15. Return to the "Management menu"

Launch the function "+ Exit" or press on the key to return to the "Management menu".

3.5. Quitting the "Management menu"

Launch the function " \P **Exit**" or press on the key [to return to the "**Weighing Menu**".

If the parameters saved in the EEPROM have been modified, their saving will be launched and a "Pop-up" window will be displayed during this operation.

Once the saving is finished, you will return to the "Weighing menu".

ATTENTION:



During the saving, never turn off the indicator otherwise you will lose all the configured parameters in the indicator.

ARPEGE **MASTERK**

4. THE CONFIGURABLE TICKETS

The standard tickets are always inside the memory of the indicator. They gather all the information collected during the weighing.

If you disable the standard ticket parameter, the system proposes to you the configurable ticket. This allows a personalized paper layout and a choice of the printed data. This ticket is realized by programming with the help of simple commands.

<u>Remark:</u> It is recommended to create the ticket step by step. Configure only a few commands and print the ticket to see the result, and so on.

4.1. The commands for the tickets configuration

There are 13 different commands that allow piloting the printer. A command is always composed of three characters ; **1 letter**; .The semi-column ';' is the separator that must be added **obligatory** between each two commands. It may also serve to finish a line and be replaced later by a command.

Whereas it is possible to avoid using the semi-column which separates the command and its first data (for the commands having at least one associated data), this syntax type corresponds to the condensed mode.

- ;**A**; = Number of line feed.
- ;**B**; = Number of spaces.
- ;C; = Control character.
- ; E; = System label.
- ; G; = Passage to bold characters. (No data)
- ; N; = Number of tickets.
- ; **P**; = Passage to standard characters. (No data)
- ; **R** ; = Repetition of a character or a text.
- ; **s** ; = Standard printing call.
- ;**T**; = Text.
- ;**U**; = Text centered on a data size.
- ; **v**; = Text aligned on a maximum size.
- ;?; = End of ticket. (No data)

The syntax must be :

The command ; A; always followed by 2 digits (number of line feed) i.e.: ; A; 02; or ; A; 2;

The command ; **B**; always followed by 2 digits (number of spaces) i.e.: ; **B**; **09**; or ; **B**; **9**;

The command ; C; always followed by 2 characters (value in hexadecimal) i.e.: ; C; 1B;

The command ; E; always followed by 3 characters (name of one of the system's labels) i.e.: ; E; RS1;

- The command ;G; always alone
- The command ; N; always followed by 1 digit (number of tickets) and must be at the beginning of the matrix. i.e.: ; N; 2;

The command ; P; always alone

The command ;**R**; always followed by 1 or 2 digits (number of repetitions) and by the text to be printed (variable length) i.e.: ;**R**;10;*; or ;**R**;5;**;

The command ; **s**; always alone i.e.: ; **s**;

The command ;**T**; always followed by the text to be printed (variable length) i.e.: ;**T**; **HERE IS THE TEXT**;

The command ;U; always followed by 1 or 2 digits (centering size) and by the text to be printed (variable length) i.e.: ;U;20; HERE IS THE TEXT;

The command ;**V**; always followed by 1 or 2 digits (alignment size) and by the text to be printed (variable length) i.e.: ;**V**;10; HERE IS THE TEXT;

The command ; ? ; always alone

4.2. Operation of the keys for the configurable tickets editor

The key allows quitting the configurable tickets editor and returning to the configurable tickets menu.
The key allows returning to the beginning of the line.
The key 🗲 allows moving the cursor to the left.
The key 🚺 allows going to the previous line.
The key 🕒 allows moving the cursor to the right.
The key 🕒 allows going to the next line.
The key from allows accessing to the 10th previous line.
The key 🗊 allows accessing to the 10th next line.
The key 📖 allows accessing to the first line. (Display of the first 10 lines)
The key allows accessing to the last line. (Display of the last 10 lines)
The key allows inserting the character ";" under the cursor and shifting the matrix.
The key end of the character pointed by the cursor and shifting the matrix.
The key allows deleting the previous character according to the one pointed by the cursor and shifting the matrix

4.3. The system labels

These labels allow the printing of data from the system's memory.

- RS1 : 1st line of the company name. (20 characters)
- RS2 : 2nd line of the company name. (39 characters)
- **RS3** : 3rd line of the company name. (39 characters)
- **RS4** : 4th line of the company name. (39 characters)
- **FT1** : 1st line of the end of ticket. (39 characters)
- FT2 : 2nd line of the end of ticket. (39 characters)
- **DP1** : Gross weight data. (5 digits + weight unit and decimal point)
- **DP2** : Tare weight data. (5 digits + weight unit and decimal point)
- **DP3** : Net weight data. (5 digits + weight unit and decimal point)
- **DP4** : Gross weight data. (5 digits + weight unit and decimal point)
- **DP5** : Tare weight data. (5 digits + weight unit and decimal point)
- **DP6** : Net weight data. (5 digits + weight unit and decimal point)
- **EP1** : "GROSS" text aligned on 8 characters. (Filled with spaces)
- **EP2** : "TARE" text or "PT" aligned on 8 characters. (Filled with spaces)
- EP3 : "NET" text aligned on 8 characters. (Filled with spaces)
- **DNP** : Weighing number data, DSD number. (6 digits)
- DNT : Ticket number data. (6 digits)
- **DTP** : Weighing type data. (2 characters)
- DDA : Data of the memorized date of the weighing in progress. (10 characters)
- **DHE** : Data of the memorized time of the weighing in progress. (8 characters)
- DDC : Data of the actual date. (10 characters)
- DHC : Data of the actual time. (8 characters)
- **DED** : Date data of the input weighing. (10 characters)
- DEH : Time data of the input weighing. (8 characters)

Remark:

DP1 and DP2 can be inverted during a double weighing!

<u>Remark:</u> DP4 and DP5 not inverted,

to use for the output tickets.

- DS1 : Code of the simple data 1. (6 digits) DS2 : Code of the simple data 2. (6 digits) **DS3** : Code of the simple data 3. (16 characters) **DS4** : Code of the simple data 4. (16 characters) ED1 : Name of the simple data 1. (16 characters) ED2 : Name of the simple data 2. (16 characters) ED3 : Name of the simple data 3. (16 characters) ED4 : Name of the simple data 4. (16 characters) **DIT** : Vehicle code, identifier. (10 characters) **EIT** : Input/output/tare identifier name. (16 characters) **EF1** : Name of the file 1. (16 characters) **D11** : Code of the file 1. (6 digits) **D12** : Label of the file 1. (21 characters) **EF2** : Name of the file 2. (16 characters) D21 : Code of the file 2. (3 digits) D22 : Label of the file 2. (21 characters) EF3 : Name of the file 3. (16 characters) D31 : Code of the file 3. (3 digits) D32 : Label of the file 3. (21 characters) **EF4** : Name of the file 4. (16 characters) D41 : Code of the file 4. (3 digits) D42 : Label of the file 4. (21 characters) EF5 : Name of the file 5. (16 characters) **D51** : Code of the file 5. (3 digits) D52 : Label of the file 5. (21 characters) **DNO** : Operator number data. (2 digits) **DLO** : Operator label. (16 characters) **ER1** : Name of the result data 1. (16 characters) DR1 : Signed value of the result data 1. (8 digits) Dr1 : Absolute value of the result data 1. (8 digits) **UR1** : Unit of the result data 1. (16 characters) **ER2** : Name of the result data 2. (16 characters)
- DR2 : Signed value of the result data 2. (8 digits)
- Dr2 : Absolute value of the result data 2. (8 digits)
- UR2 : Unit of the result data 2. (16 characters)

4.4. Example of a matrix with its printing

Standard matrix:

Condensed matrix:

;G;E;RS1;P;A;1;E;RS2;	;G;ERS1;P;A1;ERS2;A1;
A;1;E;RS3;A;1;E;RS4;A	ERS3;A1;ERS4;A2;TDate
;2;T;Date : ;E;DDA;T;	: ;EDDA;TTime : ;ED
Time : ;E;DHE;A;01;	HE;A01;TDSD No :;E
T;DSD No :;E;DNP ;	DNP ;A01;G;TNet Weight
A;01;G;T;Net Weight:;	: ;EDP3;P;A02;R40;-;A
E;DP3;P;A;02;R;40;-;A	1;T- SEE YOU SOON -;A
;1;T;- SEE YOU SOON -	1;U40;- SEE YOU SOON
;A;1;U;40;- SEE YOU S	-;A1;V11;- SEE YOU SO
OON -;A;1;V;11;- SEE	ON -;A;1;?;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;
YOU SOON -;A;1;?;;;;	;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;
;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;	;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;
;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;	;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;
;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;	;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;
;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;	;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;

Its corresponding printing:

ARPEGE MASTER-K

```
38 avenue des Frères Montgolfier
BP 186
69 686 Chassieu Cedex
```

Date : 06/01/2009 Time : 11:13:21 :000006 DSD No

Net Weight:36300 kg

- SEE YOU SOON -- SEE YOU SOON -

- SEE YOU S

5. APPENDICES

5.1. External communication link

5.1.1. JBUS/MODBUS protocol

An external system can communicate with the indicator by serial link. It can control the process or collect weight data in real time. This is transparent to the user as this function is run in multi-tasking by the indicator. This functionality is activated if the "DRIVER" setting for COM1 or COM2 is "20", see "3.4.6. COM1/COM2/LPT peripherals".

For more information on the protocol refer to the manual "JBUS PROTOCOL IMPLEMENTATION ON INDUSTRY SOFTWARE INDICATOR".

5.1.2. Fieldbus: Profibus-DP, DeviceNet, Ethernet Modbus TCP, ProfiNet, EtherNet/IP

An external system can communicate with the indicator by fieldbus link. It can control the process or collect weight data in real time. This is transparent to the user as this function is run in multi-tasking by the indicator.

This functionality is activated if the "CanMK-FB gateway" setting isn't "No" ("CanMK-FB" gateway using an ANYBUS CompactCOM fieldbus device Profibus-DP, DeviceNet, Ethernet Modbus TCP, ProfiNet or EtherNet/IP, see "3.4.7. CAN bus/Options peripherals") or if the settings for **COM2** are "20" for "DRIVER" and "5" for "TYPE". (ETHERNET XPORT option board, see "3.4.6. COM1/COM2/LPT peripherals")

For more information on the "CanMK-FB" gateway and its ANYBUS CompactCOM fieldbus devices refer to the manual "APPLICATION NOTE FILEDBUS ON CanMK-FB GATEWAY – ANYBUS CompactCOM DEVICES".

For more information on the Ethernet Modbus TCP XPORT option board refer to the manual "APPPLICATION NOTE ETHERNET MODBUS/TCP AMK BOARD (XPort) FOR THE MAGIC AND IDe INDICATORS".

5.1.2.1. Data issued from the indicator

The frame emitted by the indicator allows to the external system (PLC, PC) to read the supervision and weighing data.

Designation	Size (bytes)	Encoding	Offset (bytes)
Life counter. (See 5.1.2.1.1.)	1	Byte	0
Image of Inputs/Outputs. (See 5.1.2.1.2.)	1	Bits	1
State response. (See 5.1.2.1.3.)	2	-	2
Data response. (See 5.1.2.1.3.)	4	Signed long integer	4
Gross. (See 5.1.2.1.4.)	4	Signed long integer	8
Tare. (See 5.1.2.1.4.)	4	Signed long integer	12
Net. (See 5.1.2.1.4.)	4	Signed long integer	16
Channel state. (See 5.1.2.1.5.)	2	Signed long integer	20

Remarks:

- The coma of weights is coded in the field "**Channel state**", see 5.1.2.1.5.
- Frame length: 11 word / 22 bytes.
- For Ethernet Modbus TCP reading data at the address **0000 H**.

5.1.2.1.1. Definition of "Life counter"

This field is incremented from **00** H to **FF** H at each new transmission.

5.1.2.1.2. Definition of "Image of Inputs/Outputs"

This is the image of the Inputs/Outputs status of the "CanMK-4I4O gateway".



- ✤ <u>Inputs status bits:</u>
 - \succ b0 ⇒ State of input I1.
 - > b1 ⇒ State of input I2.
 - ▶ b2 \Rightarrow State of input I3.
 - \succ b3 ⇒ State of input I4.
- Outputs status bits:
 - \succ b4 ⇒ State of output O1.
 - ▶ b5 \Rightarrow State of output O2.
 - ▶ b6 \Rightarrow State of output O3.
 - \succ b7 ⇒ State of output O4.

5.1.2.1.3. Definition of "State response" and "Data response"

The field "**State response**" and "**Data response**" are the command results previously sending to the indicator, for more details refer to "*5.1.2.3. Command launch*" and "*5.1.2.2.2. List of commands*".

5.1.2.1.4. Definition of "Gross" / "Tare" / "Net"

The gross / tare / net weights are transmitted in integer of 32 bits signed, the weights' comma is coded in the field "**Channel state**", see *5.1.2.1.5*.

5.1.2.1.5. Definition of "Channel state"



- ★ <u>Unused bits:</u> These bits are always 0.
 ▶ b0 to b7.
- <u>Decimal point position:</u> Number of digits after the decimal point for weights.

▶ b8 to b9.

- 0 \Rightarrow No digit after the decimal point.
- 1 \Rightarrow One digit after the decimal point.
- 2 \Rightarrow Two digits after the decimal point.
- 3 \Rightarrow Three digits after the decimal point.
- ✤ <u>Status bits:</u>
 - > b10 \Rightarrow This bit indicates if the displayed weight is stable or not stable, identical to \sim indicator.
 - 0 \Rightarrow Unstable displayed weight.
 - 1 \Rightarrow Stable displayed weight. (According to the criteria defined during the instrument calibration)
 - ▶ b11 ⇒ This bit indicates whether the zero is correct (at 1/4 scale division), identical to +0+ indicator.
 - 0 \Rightarrow Zero not correct.
 - 1 \Rightarrow Zero correct
 - > b12 ⇒ If this bit is set to 1, the weight is 'Out of scale +'. (^(A) This is a fault!)
 - > b13 ⇒ If this bit is set to 1, the weight is 'Out of scale -'. (^(A) This is a fault!)
 - ▶ b14 \Rightarrow If this bit is set to 1, the converter is out of range. (This is a fault!)
 - ▶ b15 \Rightarrow Not used, always 1.

5.1.2.2. Data received by the indicator

The frame received by the indicator allows to the external system (PLC, PC) to control the process.

Designation	Size (bytes)	Encoding	Offset (bytes)
Outputs Forcing. (See 5.1.2.2.1.)	2	-	0
Command code. (See 5.1.2.2.2.)	2	Integer	2
Data command. (See 5.1.2.2.2.)	4	Long integer	4

Remarks:

- Frame length: 4 word / 8 bytes.
- For Ethernet Modbus TCP reading data at the address **0400 H**.

5.1.2.2.1. Definition of "Outputs Forcing"



- Outputs forcing bits: (Used only if the parameter "TYPE" of "CanMK-4140 gateway" is set to "1", see "3.4.7. CAN bus/Options peripherals")
 - ▶ b0 \Rightarrow Forcing output O1.
 - ▶ b1 \Rightarrow Forcing output O2.
 - ▶ b2 \Rightarrow Forcing output O3.
 - ▶ b3 \Rightarrow Forcing output O4.
- ★ <u>Unused bits:</u> These bits are always left at 0.
 ▶ b4 to b15.

5.1.2.2.2. List of commands

Va	lue	Description
Hex.	Decimal	Decemption
0000 н	0 d	No command / Initialise command.
0001 н	1 d	Semi-automatic zero command.
0002 н	2 d	Semi-automatic tare command.
0003 н	3 d	Programmable tare command. (PT)
0004 н	4 d	Cancelation of the tare command.
0005 н	5 d	Printing and storage of the weight in the DSD command.
0006 н	6 d	Reading of the DSD number command.

Remarks:

- The command "3" requires to update the "**Data command**" field with the desired programmable tare value.
- The command "5" returns the DSD number in the "**Data response**" and the gross / tare / net weights are frozen during 1 second to be sure that the weights printed / stored in the DSD are the same that those received by the external system.
- The command "6" returns the DSD number in the "Data response".

5.1.2.3. Command launch

It's possible to send commands to the indicator by writing in the "**Data command**" field.

To be sure of the validity and the correct execution of command, it's important to manipulate it as described in the flow below.



Va	lue of "State re	spons	e":
≻	NONE	= 00	Н,
۶	END_OK	= 01	н,
۶	END_KO	= 02	н,
\triangleright	IN PROGRESS	= 03	H.

"State response" and "Data response" are read in the frame emitted by the indicator.

5.1.2.4. <u>Command launch examples</u>

5.1.2.4.1. Semi-automatic tare command: 0002H

E	xterno	ıl sys	ten	n frai	me to b	e s	sent	to	the	ind	icat	or:		
	Ou for	tput cing		Co	mmand code				Data	со	mma	and	I	
	00 н	00	н	00 н 02 н			00	н	00	н	00	н	00	н
	2 bytes 2 bytes							4 b	ytes					

5.1.2.4.2. Programmable tare command: 0003H

Output	Command		
External system	frame to be sent to	the indicator:	

Out forc	put ing	Com co	mand de	Data command						
00 н	00 н	00 н	03 н	00 н	00 н	03 н	E8	H		
0 ((d)	3	(d)		1 00	0 (d)				
2 by	/tes	2 b	ytes	4 bytes						
					- · ·					

The programmable tare value is **000003E8** H or 1 000 decimal.

If the channel is set:

- in kg with 2 digits after the decimal point this tare will be translated by 10.00kg,
- in kg with 3 digits after the decimal point this tare will be translated by 1.000kg,
- ...

5.1.3. The stream computer protocol (Stream computer)

5.1.3.1. <u>Computer stream on communication port</u>

If you have enabled the "stream computer" protocol on one of the communication channels (**COM1** or **COM2**), for each weighing, the following frame will be sent:

							D	ate of	т	ime of					
		In	put		Input		t	he DSD	t	he DSD		Gross		Tare	
DSD	N°	Da	ate		Time		v	veight	,	weight		weight		Value	
$\underline{\frown}$	<u></u>		\sim					\sim	<u> </u>	\sim		$\underbrace{\frown}$		\smile	
0000	001 <09>	2009,	/01/19	<09>0	9:22:06	<09>	> 200	9/01/19 <	:09> 14	4:55:31 <	<09>	40500	<09>	10200	<09>
	Net		Weigh	nt	Veh	icle		Badge	•	Code o	f				
	weight	:	type	9	Ident	ifie	er	Code		file :	1	Lal	bel o	f file 1	
	$\underline{\frown}$		\sim		5	\sim		<u> </u>		<u> </u>			5		
	30300	<09>	ES ES	<09	9> 1234	AA 6	59 <0	9> 00000	<09>	00000	1 <0	9> CUSTO	MER 0	000000000000000000000000000000000000000	001 <09>
	Code of							Code of						Code of	
	file 2		Lab	el of	file 2			file 3		Label	of	file 3		file 4	
	\smile			\smile				$\smile $		(<u> </u>	ر		$\smile $	
	001	<09>	PRODUC	т 000	0000000	001	<09>	001	<09>	SITE 000	00000	000000001	<09>	001	<09>
					Code	of						Simple		Simple	
	Labe.	l of f	ile 4		file	5		Label	of f:	ile 5		data 1		data 2	
		<u> </u>)		\sim			L. C.		/				$\smile $	
1	TRANSPO	RTER O	000000	01 <09	9> 00:	1	<09>	DRIVER 0	00000	00000001	<09>	0000.96	<09>	00120.0	<09>
	Simple	data	3	Si	mple da	ta 4									
	\sim	~)									
Z			AA <09	> BBBB	BBBBBBB	BBBB	3B <0	D> <0A>							

Legend:

- The different fields of the example are coded with the ASCII data exportation mode.
- **<09>** \Rightarrow Field separator. (09 H, 09 d)
- **<0D><0A>** \Rightarrow CR/LF. (0D H, 13 d / 0A H, 10 d)
- The various weighing types :
 - ES = Input/Output weighing (Weigh in / Weigh out),
 - TF = Tare file weighing,
 - TM = Gross/Tare/Net weighing.
- If it is not an input /output weighing, the date and time of the output correspond to the date and time of the DSD weight.

Once the frame is sent, the indicator will wait for an acknowledge of the command ($<06> \Rightarrow ACK$) from the targeted system.

If the targeted system did not acknowledge the frame, it will be automatically repeated each 6 seconds, the other frames supposed to be emitted, will be pending with a limit of 120 frames.

If you have 120 stream computer frames pending, it will become impossible to save a new weight in the buffer memory for the stream computer, a "Pop-up" error message with the error code "P2" will appear. Beforehand, a "Pop-up" error message with the error code "P1" appears indicating that there remains less than ten savings possible in the buffer memory for the stream computer.

The number of frames present in the buffer memory is given in the "Weighing Menu" near the DSD number of the forthcoming weight, with the following display: 1001. (Example of a frame in the buffer memory)
5.1.3.2. <u>Computer stream on the memory board option</u>

If the computer stream protocol is validated on the memory board option (**EXT.MEM**), a file "JPE_mmdd.TXT" (with "mm" for the actual month and "dd" for the actual day) will be created each day on the memory board. The file is a text file (.TXT), it is directly exploitable by a simple text treatment (Ex: Blocnotes), pay attention to the exportation mode of the selected data.

For each weighing, you will have the frame, previously described, added to the file. (Refer to "5.1.3.1. Computer stream on communication port")

5.2. Which printing mode to choose

The choice of the printing mode depends of the used printer and of the language in which the indicator evolves: \checkmark Unicode :

This printing mode suits for all the languages.

The printer must be capable to operate in Unicode.

:

✓ ASCII

This printing mode suits specially for the English, French, German and Spanish languages, but pay attention, the characters with accents will be printed without their accents and the special characters will be replaced by empty spaces.

The printer must be capable to operate in ASCII.

✓ ISO8859-15 :

This printing mode suits for Latin languages. (English, French, German and Spanish) The printer must be configured in ISO8859-15.

\checkmark EPSON PCAR864 :

This printing mode suits for the Arabic language.

You must have an EPSON printer configured in PCAR864 mode or a compatible printer having the PCAR864 mode. (Example of printers: EPSON LX300, EPSON LQ300)

\checkmark ESC/P2 (FARSI):

This printing mode suits for the Farsi language.

You must have a printer compatible with the protocol ESC/P2. (Example of printers: EPSON LQ300) At the start up, the indicator initializes the printer to print the Farsi language, if the configuration took place properly, the printer sends an audible beep. If the configuration did not take place properly (no audible beep from the printer, or printer turned off during the initialization) or if the printer was turned on, you may restart

the initialization of the printer by pressing simultaneously on the keys and find when you are in the "Weighing Menu".

The initialization of the printer is also restarted at each time you leave the parameters menu of the indicator.

5.3. Error messages in the "Pop-up" windows

• Error messages indicating an operating default in the application, they appear as the window shown below during the operation at the moment of the error detection, the error message will appear instead of the message "Battery default":



The following chart lists the error messages:

Error message	Designation
Battery default	Error message indicating a battery default, it appears on the start-up of the indicator.
Weight default	The weight is defective (Off range, off scale,), the required operation is impossible.
Printing	The printer link is defective (No more papers, printer turned off, printer link disconnected,), the required operation is impossible.
Nonexisting file	The file was not found, the required operation is impossible.
File full	The file is full, it is impossible to add a new record.
Input weight already done	The identifier already exists in the input weighing file, the input weighing cannot be done with this identifier.
Input weight not available	The identifier does not exist in the input weighing file, the output weighing cannot be done with this identifier.
Fixed tare not available	The identifier does not exist in the fixed tares file, the weighing with the fixed tares file cannot be done.
GVWR 35000 kg	The present gross weight exceeds the GVWR value of the vehicle listed in the fixed tares file, the weighing cannot be done. The GVWR value is displayed under the error message.
No session in progress	There is no session opened, thus the required function is not authorized.
Denied code	The seized code is incorrect.

• Error codes indicating an operating default in the application, they appear as the window shown below during the operation at the moment of the error detection, the error code will appear instead of the code "??":



The following chart lists the error codes:

Error code '??'	Designation
CA	The memory card is locked. (Lock button on the side of the memory card)
СВ	The memory card is not detected.
CE	There is a communication problem with the memory card.
CF	The memory card is not formatted, you must empty it.
CL	There are no savings of the metrological parameters on the memory card.
СМ	There are no savings of the application parameters on the memory card.
CN	There are no savings of files on the memory card.
со	The data of the memory card is not compatible with the software.
CP	Read/Write not authorized. (Protected data)
CQ	The memory card is full.
Сх	There is a communication problem with the memory card. (" x " can take any value)
DC	The DSD file is corrupted, it is going to be re-initialized. (CRC error)
D?	There is a problem with the DSD file.
P1	The memory dedicated for the storage of the stream computer frames is almost full. (There remains less than ten records possible)
P2	The memory dedicated for the storage of the stream computer frames is full. (The executed weights will not be recuperated by the stream computer link)
F1	Error during the transfer with the internal Flash memory.
т1	Error during the restoration through the memory card, the file is faulty.
Sxxx	Syntax error in the formula DR1/DR2 seized at the position " xxx ".
ED	Data error, The values of the seized data are incorrect.

5.4. Display of the software number / Indicator's information

Press on the key when you are in the "Weighing menu", the following window will be displayed during 5 seconds.



Legend:

- 1 \Rightarrow Core Version: "IDL V1.1".
- 2 \Rightarrow CRC of the core: "2DAD".
- 3 \Rightarrow Serial number of the indicator.
- 4 \Rightarrow Number of the saved manipulations of the EEPROM metrological part.
- 5 \Rightarrow Software number of the application.

5.5. Troubleshooting

• The indicator displays the battery default error message on the start-up:

Verify the voltage value of the indicator's battery, it must be greater than 2,9 V_{DC} , otherwise, the battery must be replaced.

If your problems persist, contact your nearest reseller or the technical support of the ARPEGE MASTER-K Company.

NOTES :

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